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国泰包装机械
GUOTAI MACHINERY



www.pemachine.com

PROFESSION MANUFACTURING
PLASTIC & PACKAGING
& PRINTING MACHINE ETC.

2008.04



企业简介

BRIEF OF INTRODUCTION

国泰包装机械有限公司位于风景秀丽的东海之滨－瑞安市，是一家历史悠久、以科技为领先的包装机械制造商，专业生产包装机械及成套系列包装设备。公司技术力量雄厚、加工设备精良、检测手段齐全，在国内外塑料包装机械市场享有较高的知名度和信誉度。

我司主要生产吹膜机、制袋机、印刷机、缠绕膜机、气泡膜机、造粒机等全套塑料包装机械设备，以上产品拥有多项高端技术的合作、居目前国内领先水平，完美的产品将为我司用户的生产提高品质、效率、将会创造更好的经济效益。产品畅销全国各地，远销东南亚、中东、中亚、俄罗斯、欧洲、南美、北美、非洲等几十个国家和地区，市场反应良好，客户有口皆碑。

公司自1988年创办二十年以来，一直“以质量赢信誉，以信誉创品牌，以品牌赢市场”的经营销售理念，狠抓企业内部管理及售后服务，注重科技进步和信息，在不断发展壮大自己的同时，又吸取了广大用户的合理建议，使自身产品不断改进创新，使其品质更加卓越，性能更加优越，结构更具人性化。

国泰包装机械始终坚持“以人为本”的承诺，“企”字无人即为“止”，“重质量，守信誉”是企业的永恒主题，不断健全经营机制，完善全方位产品和卓有成效的服务回报于社会，同时也深信本着对产品质量的严格要求，只有客户的成功，才有国泰的发展，国泰包装机械竭诚与国内 外各界客商携手合作，共同迈向成功！

Established in 1988, the Ruian Guotai Packaging Machine Co.,LTD is one of the leading manufacturer & provider of whole plant equipments for making plastic film and plastic bags, including Film Blowing Machine,Bag-Making Machine,Printing Machine,Stretch Film Machine, Slitting & Rewinding Machine,Bubble Film Machine,Label Printing Machine and Recycling Machine.

Our Director has been engaged in making Plastic Machine since 1988.The 20 years of experience gears “GUO TAI” a reputed name from China to Asia, Middle East & Gulf Area, Africa, Eastern European and other parts of the world.

Based on the 20 years of experience and outstanding R&D team, "GUO TAI" insists to make machines with quality first,customer first.Our machines are well favoured by customers due to easy operation, perfect performance, easy maintenance and good & prompt after-sale service. Welcome old customers and new customers send us inquiries or visit our company. We'll sincerely do our best to offer best quality and service to all customers.



ISO9001 CERTIFIED COMPANY



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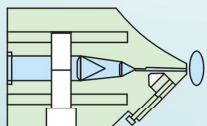
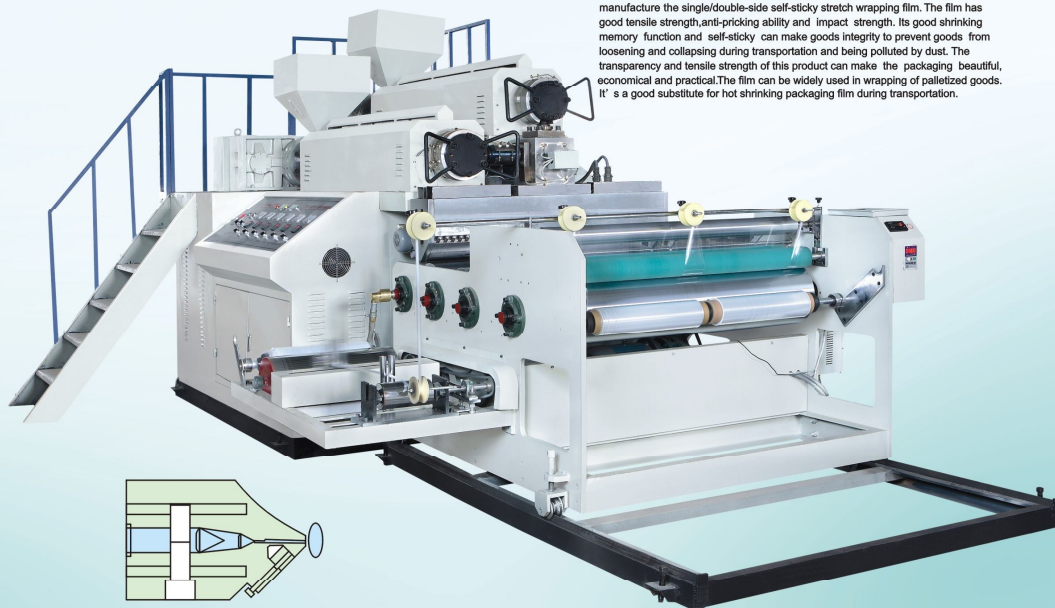
DF-1000 单、双层共挤缠绕膜机组

DF-1000 Single/Double-layer Co-extrusion Stretch Film Machine

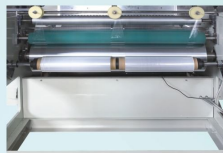
用途 Use

本机组以 LLDPE(线型低密度聚乙烯)为主要原料,采用几种不同牌号的树脂,通过挤出机挤出而生产出具有自粘性的单面粘或双面粘拉伸缠绕膜,该膜具有较高拉伸强度、抗穿刺能力及耐冲击性。缠绕膜具有良好的回缩记忆及自粘性,能使货物裹成一个整体,防止运输时散落倒塌及灰尘污染,并且该膜还具有优良的透明度和延伸性,能使包装物品美观大方,经济实用,可广泛用于大宗货物的集装化托盘包装,是运输中用热收缩包装膜较好的替代产品。

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single/double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packaging beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's a good substitute for hot shrinking packaging film during transportation.



High quality mould



Double rolls winder



Waste film winder

主要技术参数 Main Technical Variables:

项目/规格	Item/Model	1250mm双层共挤 Double-layer	1250mm单层 Single-layer
螺杆直径	Screw diameter (mm)	65	75
长径比	L/D ratio of screw (L/D)	30:1	30:1
模头宽度	Width of die head (mm)	1250	1250
成品厚度	Width of finished products (mm)	1000(500×2rolls)	1000(500×2rolls)
膜层结构	Thickness of finished products (mm)	0.008-0.05	0.008-0.05
最大产量	Structure of film layers	A/B	---
机械速度	Max output (kg/h)	100	100
总功率	Linear speed of machinery (m/min)	50-100	50-100
外形尺寸(长×宽×高)	Total power(KW)	140	120
重量(吨)(约)	Overall dimensions (L×W×H)(m)	10×4×3	11×4.5×3
	Weight (T)(About)	8	8

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

DF-55/65型 单、双层共挤缠绕膜机组

DF-55/65 Single/Double-layer Co-extrusion Stretch Film Making Machine



选择性配备 OPTIONAL EQUIPMENT

- 1) 自动上料机
- 2) 干燥料斗
- 3) 气胀轴
- 4) 废边收卷装置
- 1) Auto loader
- 2) Dryer hopper
- 3) Air shaft
- 4) Waste film device



High quality mould



Advanced electric parts



Rotary control box



Waste film winder

主要技术参数 Main Technical Variables:

型号	Model	DF-55	DF-65
螺杆直径	Diameter of Screw Stem	55mm	65mm
螺杆长径比	Major Diameter Ratio of Screw Stem(L/D)	30:1	30:1
螺杆转速	Rationi Speed of Screw Stem	10-120rpm	10-120rpm
制品宽度	Folding Width of Products	200-500mm	200-500mm
产品厚度	Thickness	0.008-0.04mm	0.008-0.04mm
主电机功率	Main Motor Power	15kw	18.5kw
加热功率	Heating Power	15kw	20kw
整机重量	Machine Weight	2.2T	3T
外形尺寸	Overall Dimensions(L×W×H)	5600×1500×1800mm	6000×1500×2500mm

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SJ-55×3/FM1000 SJ-60×3/FM1200 SJ-65×3/FM1500

三层共挤旋转机头吹膜复合机组

Three-layer Common-extruding Rotary Die Film Blowing Machine



特点:

- 1、机头采用分层式螺旋芯棒型可360°连续旋转。
- 2、快速换网装置结构合理，易于更换过滤网，使用可靠。
- 3、机组配备各种功能部件：记长装置、纵切装置、冷却水排，展平辊、收边装置等。
- 4、螺杆采用38铬钼铝。

Characteristics:

- 1.The die head is layer type spiral mandrel, continuous 360° rotation.
- 2.Screen pack changer design is reliable, safe in operation and change the filter screen easier.
- 3.Various functional parts may be installed to the lines,such as length counting device, vertical cutting device, cooling water row pipe, film spreading roller, scrap collecting device.
- 4.The screw is made of 38 CRMOALA.

用途:

三层塑料共挤吹塑复合膜机组是我厂根据市场需要而研制的，在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800/1500毫米，厚度为0.08毫米的各种 LDPE、HDPE、LLDPE、MLLDPE、PA 包装膜。这种膜由于其阻隔性好、保温、防潮、防雨、防风、防霜冻、隔氧、耐油，因此可广泛用于轻重包装，如各种鲜果、肉食品、酱菜、鲜牛奶、液体饮料等。

Use:

The lines are designed according to market need, which come up the similar machine in home.

It is optimum designed on the grounds of preference of analogous lines in foreign and home. The lines can be blown continuous 800/1500mm in fold width 0.08mm in the thickness packaging films, film has good insulation, for instance holding temperature, antihumid, antibreeze, anti-rain, anti-rost, insulation oxygen, oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-feeding, salt vegetables, fresh milk, drink.

主要技术参数 Main Technical Variables:

型号	Model	SJ-55X3FM1000	SJ-60X3FM1200	SJ-65X3FM1500
螺杆直径	Screw Diameter	φ55×2 φ60×1	φ60×2 φ65×1	φ65×2 φ70×1
螺杆长径比	Screw Ratio L/D	28:1	28:1	28:1
螺杆转速	Screw Speed	15-150r/min	15-150r/min	15-150r/min
主电机功率	Main Motor Power	15Kw×2 18.5Kw×1	18.5Kw×2 22Kw×1	22Kw×2 30Kw×1
单挤出机产量	Extrusion Output(Single)	50kg/h	80kg/h	100kg/h
模口规格	Range of Die	φ150 φ200	φ200 φ250×1	φ250 φ300×1
薄膜厚度单面	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径	Max. Folding Width of Film	1000mm	1200mm	1500mm
电路总容量	Electric Total Capacity	76Kw	88Kw	102Kw
外形尺寸	Overall Dimension	6800×4100×5000mm	6800×4300×6000mm	7000×4800×7500mm
机器重量	Weight of Machine	6T	7T	8T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

SJ-C75、90、105、120系列高速吹膜机组

SJ-C75、90、105、120 Series High Speed Film Blowing Machine Set



特点:

用于吹制高低压聚乙烯，产品广泛用于复合膜，包装膜，农业复盖膜，纺织品，服装袋或膜等包装；主电机采用变频调速，增加了主机调速的稳定性，并可节电30%，螺杆料筒采用38铬钼铝，经氮化处理，牵引机架采用升降式，不管吹大、小规格薄膜均能使其冷却效果达到最佳。

Feature:

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



主要技术参数 Main Technical Variables:

型号	Model	SJ-C75	SJ-C90	SJ-C105	SJ-C120
螺杆直径	Screw Diameter	75mm	90mm	105mm	120mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	30-37Kw	37-45Kw	54-70Kw	70-90Kw
最大产量	Main Output	90kg/h	120kg/h	160kg/h	200kg/h
薄膜最大折径	Max. Folding Width of Film	1500mm	2000mm	2500mm	3000mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	46Kw	60Kw	78Kw	95Kw
机器重量	Weight of Machine	4T	8T	10T	12T
外形尺寸	Overall Dimensions	5200×2800×6000mm	6200×3400×8000mm	6200×4000×9000mm	6800×4500×10000mm

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SJ-B50、55、65、65-1 旋转机头吹膜机(PE热收缩膜吹膜机)

SJ-B50、55、65、65-1 Rotary Head Film Blowing Machine

(PE Heat-shrinkable film Blowing Machine)

特点:

用于吹制高低压聚乙烯, 产品广泛用于复合膜, 包装膜, 农业复盖膜, 纺织品, 服装袋或膜等包装; 主电机采用变频调速, 增加了主机调速的稳定性、并可节电30%, 螺杆料筒采用38铬铝钢, 经氮化处理, 牵引机架采用升降式, 不管吹大、小规格薄膜均能使其冷却效果达到最佳;

Feature:

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%.The screw and material barrel adopt 38 CRMOALA which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



- 选择性配备 OPTIONAL EQUIPMENT
- | | | | |
|----------|----------|-------------------------|-----------------------------|
| 1) 自动吸料机 | 5) 空气压缩机 | 1) AUTO LOADER | 5) AIR COMPRESSOR |
| 2) 压花轮 | 6) 快换网装置 | 2) EMBOSING ROLLER | 6) MECHANICS SCREEN CHANGER |
| 3) 表面处理 | 7) 自动升降 | 3) FILM SURFACE TREATER | 7) UP AND DOWN |
| 4) 旋转模头 | | 4) DIE ROTARY DEVICE | |

型号	Model	SJ-B50	SJ-B55	SJ-B65	SJ-B65-1
螺杆直径	Screw Diameter	50mm	55mm	65mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11Kw	15Kw	15-18.5Kw	18.5-22Kw
最大产量	Max Output	30kg/h	40kg/h	55kg/h	70kg/h
薄膜最大折径	Max. Folding Width of Film	600mm	800mm	1000mm	1200mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	22Kw	28Kw	30Kw	36Kw
机器重量	Weight of Machine	2T	2.3T	2.6T	3T
外形尺寸	Overall Dimensions	4000 × 1800 × 3600mm	4200 × 2000 × 4000mm	4600 × 2300 × 4200mm	4800 × 2500 × 4500mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-A50、55、65、65-1系列 高低压超薄吹膜机

SJ-A50、55、65、65-1 PE High & low-pressure

Blowing Film Machine

用途 Use

本机组挤出机, 机筒、螺杆均采用优质38铬铝合金钢, 氮化处理并精密加工, 具有最佳的硬度和耐腐蚀性, 特殊设计的螺杆产量高, 塑化好。适用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)、线性低密度聚乙烯、(LLDPE)等塑料薄膜。广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

The extruder, barrel and screw rods are made of high quality 38 CRMOALA alloy steel that have been nitrized and processed in a precision way. It is good in hardness, durable in corrosion resistance. The special designed screw is of high quality, which helps increase the production capacity. It is applied to blowing the plastic films like low density polytene(LDPE), high density polytene(HDPE) and linear low density polytene(LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



- 选择性配备 OPTIONAL EQUIPMENT
- | | | | | | |
|---------------|------------------|---------------|---------------------|-----------------------|----------------|
| 1) 自动吸料机 | 2) 空压机 | 3) 特殊规格模头 | 4) 旋转模头装置 | 5) 双功头收卷机 | 6) 自动升降 |
| 1)AUTO LOADER | 2)AIR COMPRESSOR | 3)SPECIAL DIE | 4)DIE ROTARY DEVICE | 5)BOUBLE SIDES WINDER | 6) UP AND DOWN |

型号	Model	A50	A55	A65	A65-1
螺杆直径	Diameter of screw	φ50	φ55	φ65	φ65
薄膜折径	Reduced diameter of film(mm)	100-600	200-800	300-1000	400-1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10	0.01-0.10
最大产量	Max. Output(kg/h)	30	40	55	70
长径比	L/D	28:1	28:1	28:1	28:1
主机功率	Power of main motor(kw)	7.5	11	15	18.5
牵引电机功率	Power of Traction motor(kw)	0.75	0.75	0.75	0.75
加热功率	Heating Power(kw)	11	13	19	21
外形尺寸	Outline diameter(L×W×H)(mm)	4800×1900×3500	5500×2100×3800	6500×2300×4200	6500×2500×4600
机重	Weight(T)	1.5T	2T	2.3T	2.6T

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



SJ50-YT2600 SJ55-YT2800 SJ65-YT21000吹膜凸版印刷连线机组

SJ50-YT2600 SJ55-YT2800 SJ65-YT21000 Film Blowing Printing Connect-line Set



SJ50-ASY600 SJ55-ASY800 SJ65-ASY1000吹膜凹版印刷连线机组

SJ50-ASY600 SJ55-ASY800 SJ65-ASY1000 Film Blowing Printing Connect-line Set

选择性配备 OPTIONAL EQUIPMENT

- 1) 自动喂料机
1) AUTO LOADER
- 2) 空压机
2) AIR COMPRESSOR
- 3) 特殊规格模头
3) SPECIAL DIE
- 4) 旋转模头装置
4) DIE ROTARY DEVICE
- 5) 双工位收卷机
5) DOUBLE SIDES WINDER



SJ50-YT2600 SJ55-YT2800 SJ65-YT21000 Film Blowing Printing Connect-line Set

主要技术参数 Main Technical Variables:

型号	Model	SJ50-YT (ASY) 2600	SJ55-YT (ASY) 2800	SJ65-YT (ASY) 21000
适用原料	Applied Materials	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE
螺杆直径	Screw DIA.	50mm	55mm	65mm
螺杆长径比	Screw L/D Ratio	28:1	28:1	28:1
吹膜主机功率	Blow Film Motor Power	11Kw	15Kw	18.5Kw
最大产量	Max Output	30kg/h	40kg/h	55kg/h
膜头直径	Diameter of die	φ60、φ100	φ80、φ150	φ100、φ200
吹膜宽度	Blow Film Width	600mm	800mm	1000mm
吹膜厚度	Blow Film Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
印刷长度范围	Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度	Printing Width	600mm	800mm	1000mm
总功率	Total Power	28kw	32kw	40kw
机器重量	Weight of Machinery	3.5T	4T	5T
外形尺寸 (L×W×H)	Dimensions of Machinery	6000×2400×4000mm	6200×2600×4300mm	6400×2800×4800mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ65-FM600 SJ75-FM700 SJ85-FM800双机头吹膜机组

SJ65-FM600 SJ75-FM700 SJ85-FM800 Double-head Film Blowing Machine Set

特点:

挤出机的机筒、螺杆均采用优质38铬钼合金钢, 经氮化和精密加工。具有最佳硬度和耐腐蚀性, 本机组经科学设计一套挤出机两付机头, 提高生产率, 节省能源、劳动力、生产厂房等优点。

Characteristics

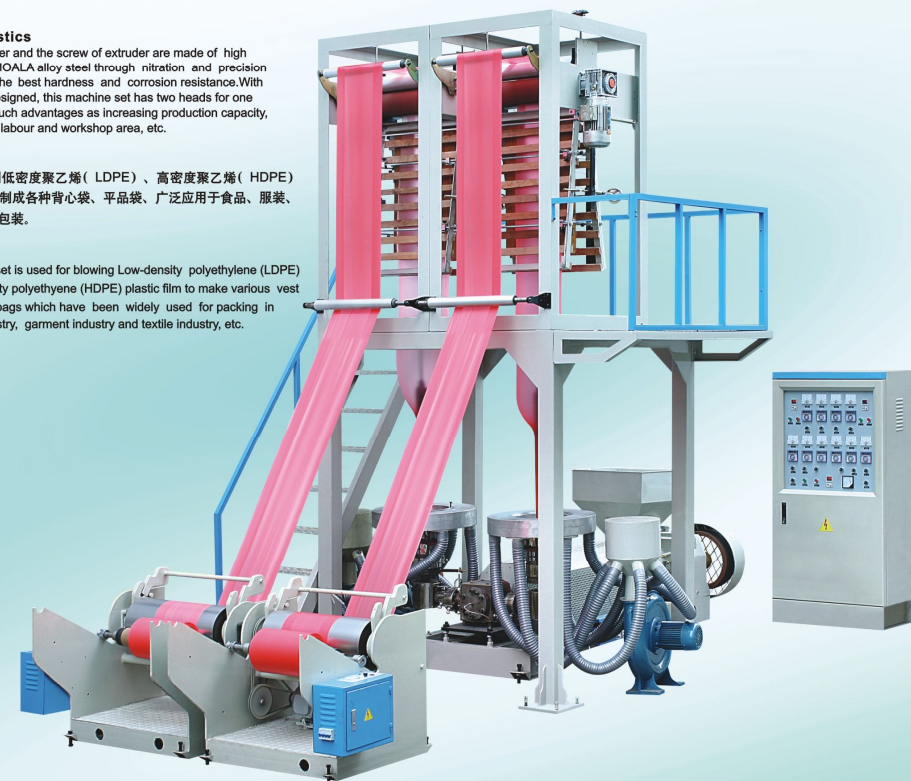
Both the cylinder and the screw of extruder are made of high quality 38 CRMOALA alloy steel through nitration and precision finishing with the best hardness and corrosion resistance. With scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.

用途:

用于吹制低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE) 塑料薄膜。可制成各种背心袋、平口袋, 广泛应用于食品、服装、纺织、工业等包装。

Use

This machine set is used for blowing Low-density polyethylene (LDPE) and high-density polyethylene (HDPE) plastic film to make various vest bags and flat bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.



SJ65-FM600 SJ75-FM700 SJ85-FM800 Double-head Film Blowing Machine Set

主要技术参数 Main Technical Variables:

型号	Model	SJ-65FM-600	SJ-75FM-700	SJ-85FM-800
螺杆直径	Diameter of screw	55mm	60mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1
螺杆转速	Screw Speed	10-110r/min	10-110r/min	10-110r/min
最大产量	Max. Output	40kg/h	55kg/h	70kg/h
薄膜最大折径	Max. Folding Width of Film	550mm×2	650mm×2	750mm×2
薄膜单面厚度	Single-sided Thickness of Film	0.006-0.10mm	0.006-0.10mm	0.006-0.10mm
主机功率	Power of Main Motor	18.5Kw	22Kw	30Kw
总功率	Total Power	30Kw	40Kw	50Kw
机器重量	Weight of Machine	2800kg	3200kg	3800kg
外形尺寸	Overall Dimensions	4800×2200×3000mm	5000×2400×3200mm	5200×2600×3400mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

TPM- 600/800 夹链粘合制袋机

TPM-600/800 Zipper Bag With Attachment

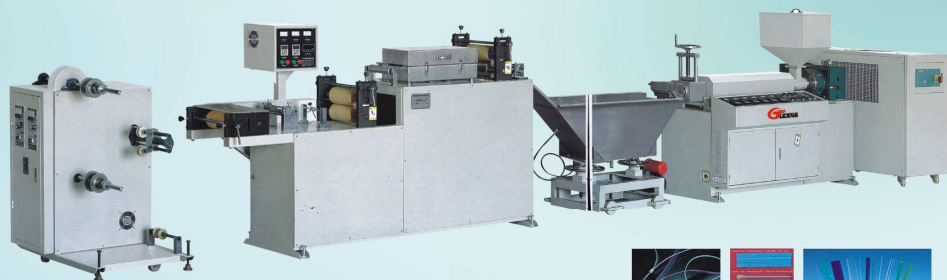


主要技术参数 Main Technical Variables:

型号	材料	产量	制袋宽度	制袋长度	薄膜厚度	膜管直径	伺服马达	主机马达	电热	出料马达	超声波	送料电机	折膜马达	热封能力	冷却	整机功率	外形尺寸	电源电压	空压机	木箱包装尺寸
Model	Material	Capacity	Bag width	Bag length	Thickness of film	Film diameter	Servo motor	Main motor	Heater	Feed motor	Ultrasonic	Conveying electrical	Folding film motor	Sealing capacity	Cooling	Main Power	Overall dimension (L×W×H)mm	Voltage	Air compressor	Wooden Packing dimension (L×W×H)mm
TPM-600	LDPE-PP-PPE	50-150 (Cycle/min)	100-500 mm	120-600 mm	0.04-0.15 mm	φ500×1200 mm	1kw	1.5kw	3kw	0.25kw	1set	0.55kw	0.55kw	10-30mm/min	0.37kw	15kw	8500×1800×1800	50Hz 220v	1900×1850×1700	1700×1500×1900
TPM-800	LDPE-PP-PPE	50-130 (Cycle/min)	120-600 mm	150-800 mm	0.04-0.15 mm	φ500×1600 mm	1kw	2.2kw	3.5kw	0.37kw	1set	0.75kw	0.75kw	10-30mm/min	0.37kw	17kw	8500×1900×1800	50Hz 220v	2100×1850×1700	1900×1500×1900

ZIP-45 塑胶夹链挤出机

ZIP-45 Plastic Zipper Extruder Machinery



主要技术参数 Main Technical Variables:

机器型号	适用原料	挤出产量	挤出宽度	薄膜厚度	膜管直径	螺杆直径	螺杆长径比	主机马达	副机功率	电热	冷却	整机功率	外形尺寸	电源电压
Model	Material	Capacity	Extrusion width	Thickness of film	Film annulus diameter	Diameter of screw	Draw ratio of screw	Main motor	Power of assistant machine	Heater	Cooling	Main Power	Overall dimension (L×W×H)	Voltage
ZIP-45	LDPE-PP	10-50 (Cycle/min)	3-50mm	0.1-0.3mm	φ500mm	φ45mm	28:1	5.5kw	0.75kw	10kw	6HP	15kw	6800×1200×1800mm	50Hz-60Hz 380v

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

ZIP-55/65型 夹链自封袋吹膜机

ZIP55/65 Minigrp Bag Blowing Machine



主要技术参数 Main Technical Variables:

型号	model	ZIP-55	ZIP-65
材料	Material	LDPE	LDPE
挤出产量	Extruding output	5-25kg	10-30kg
吹袋宽度	Film width	50-460mm	100-580mm
薄膜厚度	Thickness of film	0.04-0.15mm	0.04-0.15mm
膜管直径	Film annulus diameter	φ550mm	φ550mm
螺杆直径	Diameter of screw	φ55mm	φ65mm
螺杆长径比	Draw Ratio of Screw	28:1	28:1
电热	Heater	12kw	15kw
整机功率	Power	25kw	30kw
外形尺寸	Overall dimension(L×W×H)	6000×1200×4100mm	6000×1200×4100mm

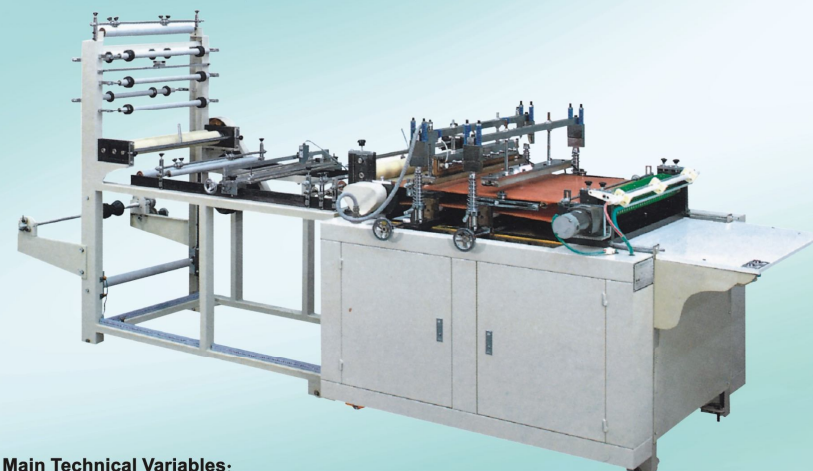


夹链袋模具 zipper bag mould



ZIP-500/600 电脑热切制袋机

ZIP-500/600 Heat Cutting Machine(With computer)



主要技术参数 Main Technical Variables:

型号	Model	ZIP-500	ZIP-600
材料	Material	LDPE	LDPE
产量	Capacity	50-150(Cycle/min)	50-130(Cycle/min)
制袋宽度	Cutting width	100-500mm	120-600mm
制袋长度	Cutting length	120-300mm	150-400mm
薄膜厚度	Thickness of film	0.04-0.15mm	0.04-0.15mm
膜管直径	Film annulus diameter	φ550×500mm	φ550×600mm
电热	Heater	2kw	2.5kw
冷却	Cooling	0.37kw	0.37kw
整机功率	Power	3kw	3.5kw
外形尺寸	Outline dimension(L×W×H)	3200×1100×1500mm	3300×1100×1500mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



RLD-800、1300 系列穿带连卷制袋机

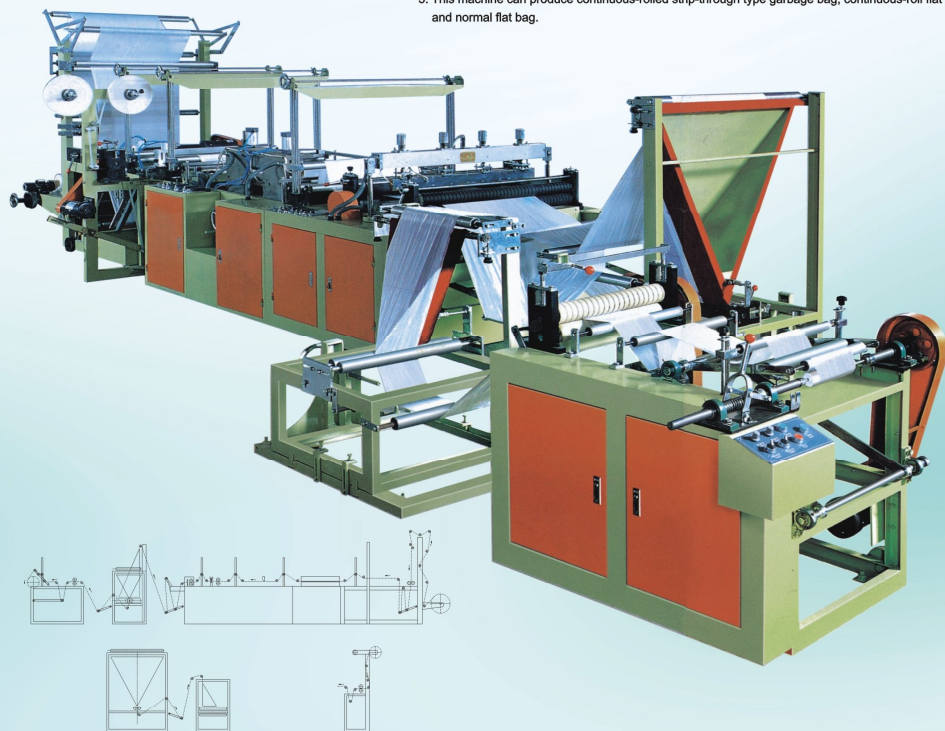
RLD-800、1300 Series Ribbon-through Continuous-rolled Bag Making Machine

性能及特点:

1. 该机由本公司采用国内外先进技术设计制造(国内首创)。
2. 采用电脑控制, 伺服电机结构机型。
3. 具有光电自动跟踪, 有白袋、色袋转换功能, 微电脑定长、自动计数、到数报警、自动控温。
4. 具有自动割口、打气孔、半圆孔、穿带子、带子移位、边封、底封、点断、对折、连卷与分卷等机械装置。
5. 该机可加工连卷穿带垃圾袋, 连卷平口袋与平口袋功能。

Performance and Features:

1. The machine is designed and produced by our company based on the latest technology in the world (first original producer in local market)
2. The machine adopts computer control system, servo motor structure.
3. With functions such as photocell automatic tracking, blank/ color bag-making shift, microcomputer length setting, automatic counting, automatic alarm when reaching the set figure, automatic temperature control.
4. Equipped with mechanical device for functions such as auto cutting, punch hole, half-round hole, strip-go-through, strip moving, side sealing, bottom sealing, point-cutting, folding, continuous rolled and roll separate etc.
5. This machine can produce continuous-rolled strip-through type garbage bag, continuous-roll flat bag and normal flat bag.



RLD-800、1300 Series Ribbon-through Continuous-rolled Bag Making Machine

主要技术参数 Main Technical Variables:

机型	Type	RLD-800	RLD-1300
制袋最大宽度	Max. Bag-making Width	800mm	1300mm
制袋最大长度	Max. Bag-making Length	999mm	999mm
薄膜厚度	Thickness of Film	0.01-0.05mm	0.01-0.05mm
制袋速度	Capacity	15~35pcs/min	15~35pcs/min
总功率	Total Power	5Kw	10Kw
机器重量	Weight of Machine	2200kg	3200kg
外形尺寸	Overall Dimension	8200×2600×2200mm	9200×3100×2200mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



DFHQ-350×2/450×2 全自动高速制袋机

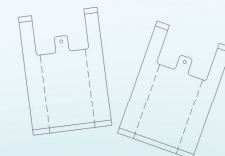
DFHQ-350×2/450×2 Full Automatic High Speed T-shirt Bag Making Machine

特点:

本机以HDPE、LDPE筒膜为原料可生产印刷、本色、背心袋, 采用PLC控制、双伺服(步进)马达定长、液晶触摸屏实时显示, 从送料、封底、切断、冲孔、输送一次性完成, 自动化程度高, 经济效益好。

Characteristics

This machine is applied to manufacturing and printing the uncolored vest bags made of HDPE, LDPE roll film. It adopts PLC control, double servo (step) motor fixed length and the liquid crystal touch screen actual display to finish the feeding, sealing, cutting, punching holes and transporting only in one process. It is of high degree of automation and good economic result.



Sealing Knife × 2



Photocell × 2



Driver × 2



Waste Delivery



Cylinder × 2

DFHQ-350×2/450×2 Full Automatic High Speed T-shirt Bag Making Machine

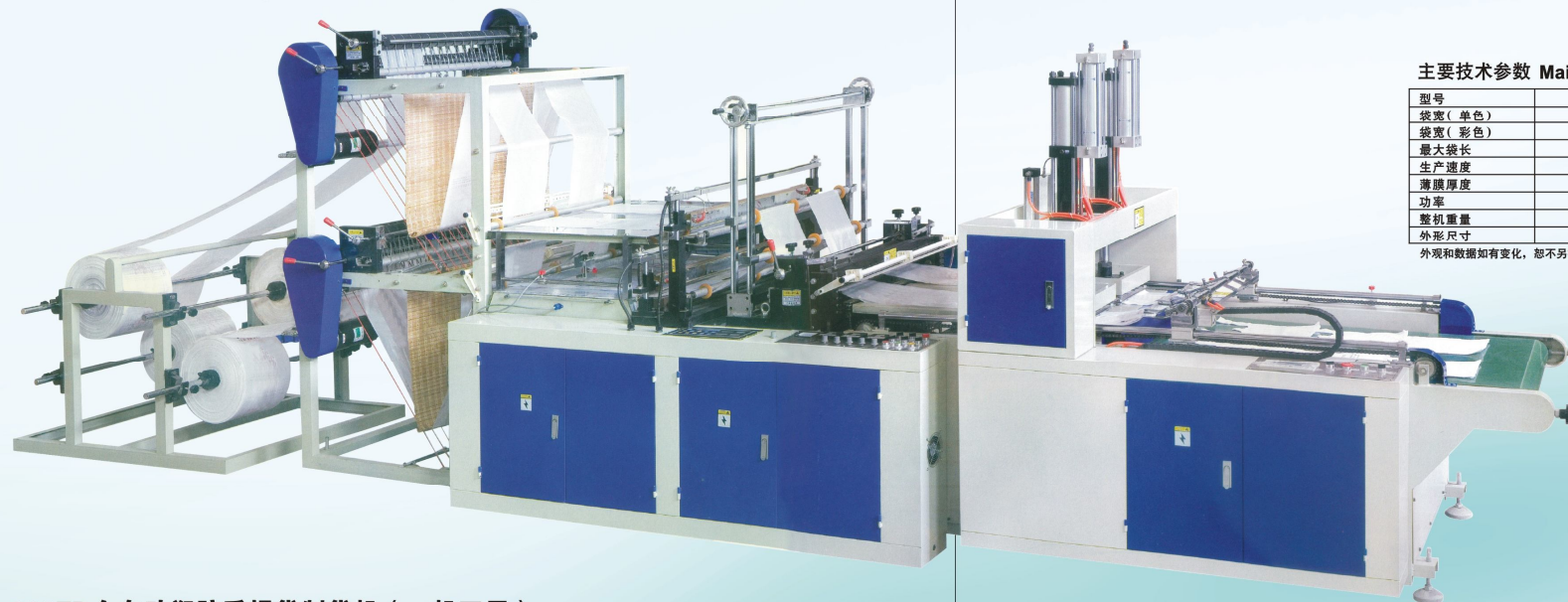
主要技术参数 Main Technical Variables:

型号	Model	DFHQ-350 × 2	DFHQ-450 × 2
最大制袋宽度	Max. Bag-making width	300mm × 2	400mm × 2
最大制袋长度	Max. Bag-making length	650mm	650mm
制袋厚度	Bag-making thickness	0.015-0.035mm	0.015-0.035mm
制袋速度	Bag-making speed	140-200 pcs/min × 2	140-200 pcs/min × 2
空气压力	Air pressure	5kg/cm2	5kg/cm2
总功率	Total power	7kw	9kw
机器重量	Weight of machine	1400kg	1600kg
外形尺寸	Overall dimension	6000 × 1400 × 1600mm(L × W × H)	6000 × 1600 × 1600mm(L × W × H)

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

GB-850 双层四道全自动制袋机

GB-850 Automatic Double-layer Four-lines Bag Making Machine



主要技术参数 Main Technical Variables:

型号	Model	GB850
袋宽(单色)	Bag width(natural color)	100-350mm
袋宽(彩色)	Bag width(printed color)	100-800mm
最大袋长	Bag length	1200mm
生产速度	Production speed	120pcs/minX4
薄膜厚度	Thickness of film	0.01-0.10mm
功率	Power	5KW
整机重量	Gross weight	1300kg
外形尺寸	Machine dimension(LxWxH)	6000X1350X2000mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

GB-800ZD全自动塑胶手提袋制袋机(一机四用)

GB-800ZD Fully Automatic Plastic Hand Bag Making Machine(One Machine Four Functions)

用途: 该机具有四种功能(软式手挽袋、派奇贴片袋、穿绳波丽袋、顶折冲孔袋)此机器是结合机、光、电、气一体化的新产品。超级的技术, 高科技的研发, 重大的塑胶产业贡献。(国内唯一)

Application: This machine has four functions (soft hand bag, Patch bag, rope bag, prefolded punching bag). It is coupled with machinery, light, electronic, pneumatic integration. Super technology and high-science development contribute to plastic industry a lot. (Only one in domestic)

- 性能特点:
1. 适用于生产侧封型高低压塑胶手提袋(BOPP亦适用)。
 2. 独家设计之液晶大螢幕, 特殊伺服马达送料, PLC集中控制系统。
 3. 软手挽及贴片从整卷到烫合调整全自动完成, 手提承受力高(专利)。
 4. 印刷电眼结合高科技的电脑控制, 容易操作的发明设计。
 5. 特殊花纹的预热刀, 双面加热, 熔合力强, 袋子不变形, 容易调整的设计。
 6. 采用最优的封刀品质, 高温加热不变形, 人性化的结构加速设计, 快速翻转, 清洁简单。
 7. 加热式冲孔设计, 容易切断, 废料自动脱落, (专利)。
 8. 可选购单张膜对折架设备。
 9. 可选购塑料硬手把装置。

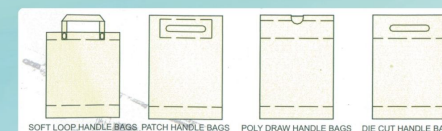
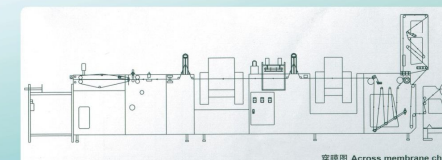
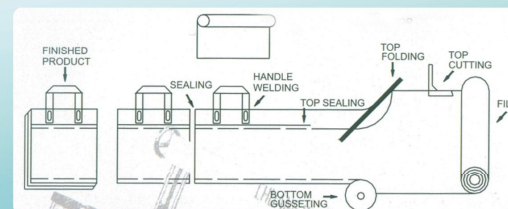
- Performance and Characteristics:
1. Suitable for side-seal high & low pressure plastic hand bag (BOPP).
 2. Exclusive design of large liquid-crystal screen, special servo motor for feeding, PLC integrated control system.
 3. Fully-automatic high-speed achievement from roll to hot-melting for soft hand ropes and stick pieces, strong support force (patent).
 4. Invention and design of printing magic eye, high-tech computer control and easy operation.
 5. Design of pre-heated knife with special lines, heating on both sides, strong fusion, invariable bag shape and easy adjustment.
 6. The best seal knife is adopted, invariable after high-temperature heat, reasonable structure design, fast turn-over, clean and simple.
 7. Design if thermal punching, easy-cut, automatic waste fall-off (patent).
 8. Folding equipment for sheet film is optional.
 9. Plastic hard handle devices.

主要技术参数 Main Technical Variables:

机型	Model	GB-800ZD
制袋长度	Length of bag-making	250-750mm
制袋宽度	Width of bag-making	250-800mm
顶折边	Pre-folded edge	50-75mm
底插边	Bottom-inserted edge	20-70mm
薄膜厚度	Thickness of film	0.04-0.1mm
制袋速度	Speed of bag-making	Soft hand bag 60 bags/min
		Patch bag 60 bags/min

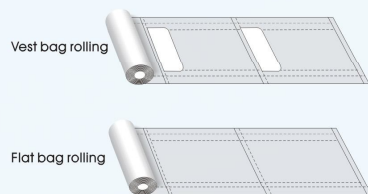
机型	Model	GB-800ZD
制袋速度	Speed of bag-making	穿绳波丽袋 Rope bag 70bags/min
		顶折冲孔袋 Pre-folded punching bag 75bags/min
总功率	Total power	11kw
机器尺寸	Machine dimension	8200x3100x1870mm
机器重量	Machine weight	3500kg
空气压缩	Air compressor not	71 IP

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



DZB500-800 电脑控制高速连卷背心袋制袋机(双道)

DZB500-800 Computer Control High-speed Rolling Bag making Machine(Double layer)



特点:

本机特别设计为点断连卷平口袋及点断连卷背心袋双用机。利用电脑控制,步进(伺服)定长系统使封切尺寸误差小。装置电眼追踪使印刷袋之图案位置精确。可选择电脑数控调整袋子长度,印刷袋一有问题本机自动停机并报警。

用途:

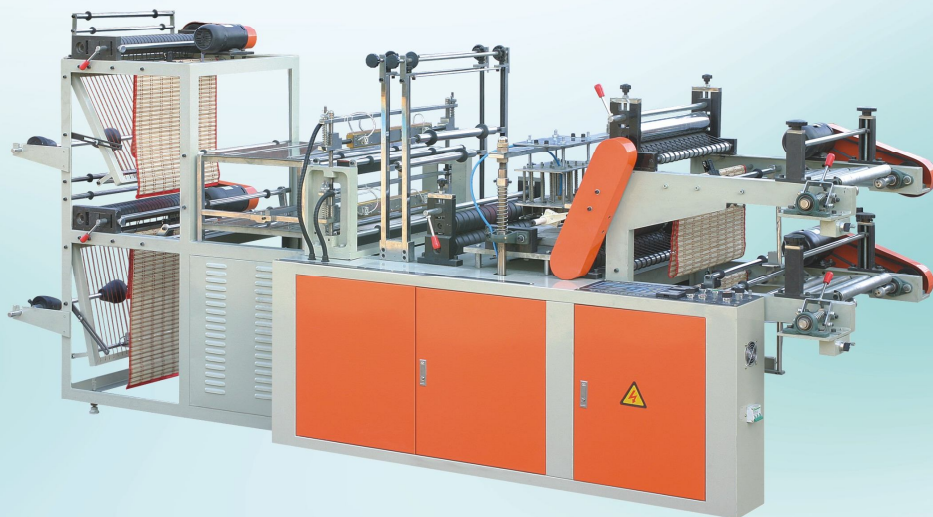
本机生产的高、低密度聚乙烯膜袋,适用于超市购物、商场购物。

Features:

This machine a specially-designed point-cut rolling for vest & flat bags, is controlled by a computer, the step(servo) setting length system can reduce the sealing-cutting dimensions errors, and the photocell help make the position of figure of printing bags accurately, the computer numerical control can be selected to adjust the length of bag the machine will automatically stop and sound a warning if there is something wrong with the printing bags.

Use:

The high and low density polyethylene film bags produced by the machine, which are applied to bag of the supermarkets, shops and markets.



DZB500-800 Computer Control High-speed Rolling Bag making Machine(Double layer)

主要技术参数 Main Technical Variables:

型号	Model	DZB-500	DZB-600	DZB-800
制袋最大宽度	Max. Width of bag-making(mm)	400	500	700
制袋最大长度	Max. Length of bag-making(mm)	1200	1200	1200
制袋厚度	Bag-making Thickness	0.008-0.15	0.008-0.15	0.008-0.10
制袋速度	Speed of bag-making(pc/min)	40-120	40-120	40-120
电机功率	Power of motor(kw)	1.1	1.1	1.5
电热功率	Electric Heating power	1.2	1.6	2.2
装箱尺寸	Packing Dimensions(L×W×H) mm	3600×1200×1700	3400×1300×1700	3600×1500×1700
机器重量	Machinery weight (kg)	800	900	1000

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

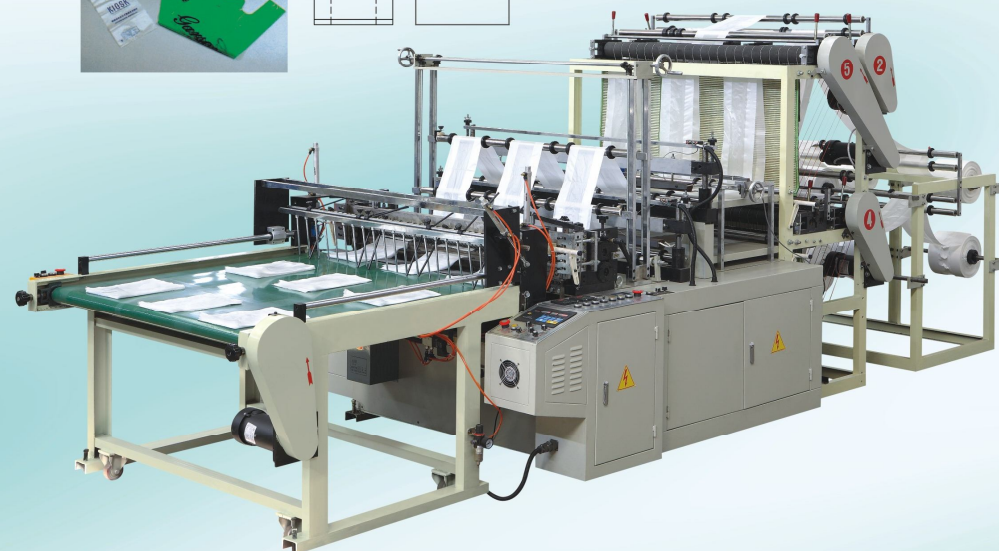
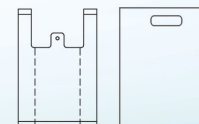
SHXJ-D1000/1500 电脑六道高速制袋机

SHXJ-D1000/1500 Six Lines High Speed Bag Making Machine(Computer Control)



- 1.电脑自动控制。
- 2.从卷膜到成品袋,是一次性完成。
- 3.伺服马达定长,控制制袋速度。
- 4.自动喂料,力矩电机自动控制张力。
- 5.当系统出现喂料和袋子阻塞时,电脑将自动停止操作。
- 6.高效率的运行,节省人力和时间。
- 7.采用热封冷切装置。

- Computer control over the entire process.
- From film roll to final bag, one process flow.
- Servo motor, makes it easy to adjust the bag length and the production speed.
- Automatic film feeding, coordination free from tension adjustment.
- Automatically stop when film feeding blocks or bags jam.
- High production efficiency to save manpower and time.
- Equipped with heat sealing and cold cutting device.



主要技术参数 Main Technical Variables:

型号	Model	1000	1200	1500
封切宽度	Width of sealing & cutting(mm)	980	1180	1480
封切长度	Length of sealing & cutting(mm)	2000	2000	2000
制袋速度	Speed of bag-making(pc/min)	40-100x6	40-100x6	40-100x6
条数	Number of strip(pc)	6	6	6
电机功率	Power of motor(kw)	2.2	3	4
机重量	Weight(kg)	1.3	1.3	1.6
外形尺寸	Outline dimension(L×W×H)mm	4800x2200x1800	4800x2200x2000	4800x2200x2600

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

DFR-500、600、700 电脑热封热切制袋机 (双道)

DFR-500、600、700 Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines)

特点:

制有印刷的背心袋、平口袋; 主机采用变频电机, 使您更省电, 调速更稳定。良好性能的色标跟踪仪, 使封切长度更准确, 误差更小。采用先进的电脑, 长度调整方便、精确。

Feature:

It is used for producing vest bags and flat-opening bags with printing. The main motor adopts inverter to save more electricity and regulate speed more freely. The color code tracker with good performance makes the sealing and cutting length more accurate and the lower error. It adopts advanced computer to adjust length more freely and accurately.

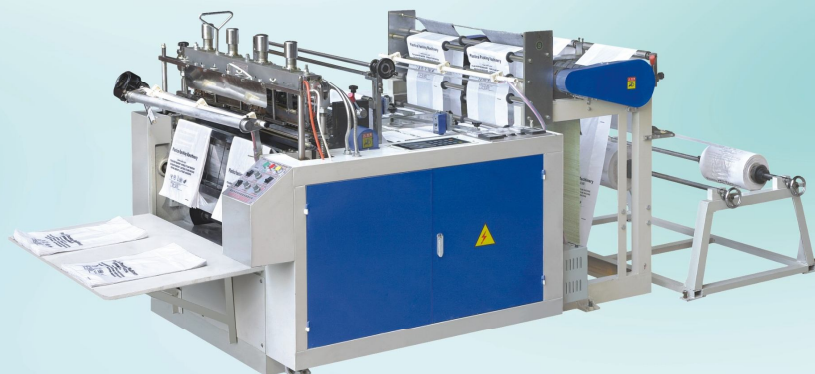


主要技术参数 Main Technical Variables:

型号	Model	500	600	700
制袋宽度	Width of bag-making(mm)	30-450	30-550	30-650
制袋长度	Length of bag making(mm)	10-999	10-999	10-999
制袋速度	Speed of bag-making(pc/min)	150	150	150×2
主机功率	Power of motor(kw)	1.1	1.1	1.5
电热功率	Power of electric-thermal(kw)	1.6	1.6	2
机重	Weight(kg)	700	800	1000
外形尺寸	Outline dimension(L×W×H) mm	2000×1200×1650	2000×1350×1650	2000×1450×1700

DFR-350×2、450×2 电脑热封热切制袋机(双道)

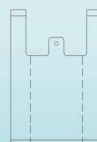
DFR-350×2、450×2 Computer Heat-sealing & Heat-cutting Bag-making Machine(Double photocell)



DFR-350×2、450×2 Computer Heat-sealing & Heat-cutting Bag-making Machine(Double photocell)

主要技术参数 Main Technical Variables:

型号	Model	350×2	450×2
制袋宽度	Width of bag-making(mm)	30-300	30-400
制袋长度	Length of bag making(mm)	10-999	10-999
制袋速度	Speed of bag-making(pc/min)	170×2	170×2
主机功率	Power of motor(kw)	2	2
电热功率	Power of electric-thermal(kw)	3	4
机重	Weight(kg)	1000	1200
外形尺寸	Outline dimension(L×W×H) mm	3000×1400×1600	3000×1500×1600



Double photocell

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

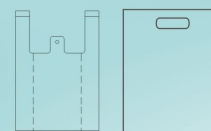
SHXJ-A600-1000 电脑双层高速制袋机

SHXJ-A600-1000 High-speed Double Lines Bag-making Machine(With Computer Control)



SHXJ-B600-1000 电脑双层高速制袋机

SHXJ-B600-1000 High-speed Double Lines Bag-making Machine(With Computer Control)



Belt Conveyor



SHXJ-A(B)600-1000 High-speed Automatic Bag-making Machine

主要技术参数 Main Technical Variables:

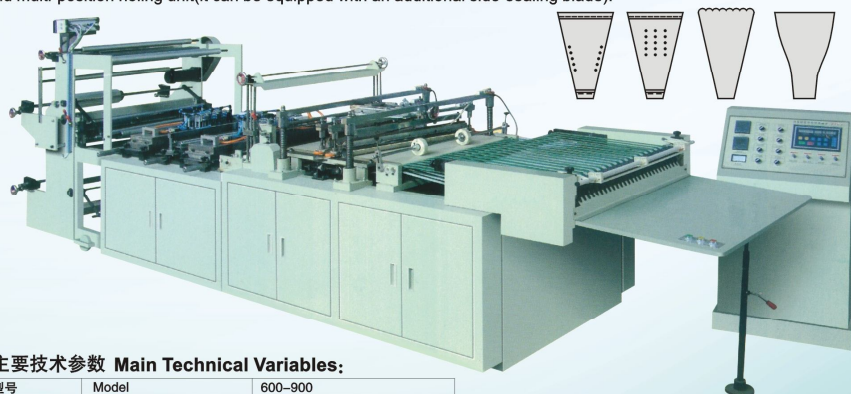
型号	Model	A(B)600	A(B)700	A(B)800	A(B)900	A(B)1000
封切宽度	Width of sealing & cutting(mm)	580	680	780	880	980
封切长度	Length of sealing & cutting(mm)	700	1200	1200	1400	1600
制袋速度	Speed of bag-making(pc/min)	(60-120)×4	(60-120)×4	(60-120)×4	(60-120)×4	(60-120)×4
条数	Number of strip(pc)	4	4	4	4	4
电机功率	Power of motor(kw)	1.1	1.5	1.5	2.2	3
机总重	Weight(kg)	900	1000	1100	1200	1300
外形尺寸	Outline dimension(L×W×H) mm	3200×1200×1700	3500×1300×1850	3600×1500×1950	3700×1600×2000	3800×1800×2100

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

HYGL-II 异形袋制袋机 (鲜花袋制袋机)

HYGL-II Special-shape Bag-making Machine
(Bag-making Machine For Fresh Flower Bags)

本机适用于BOPP, PP, PE等材料的热封切鲜花袋。本机采用微电脑定长, 光电跟踪, 限位停机, 自动记数, 自动纠偏, 到数报警, 双后送料, 袋口点断, 多位打孔, (可加旁封刀)。
The machine is suitable for making hot sealing-cutting fresh flower bags with BOPP, PP, PE, ect. The machine adopts microcomputer in fixing length, photoelectric device in tracing, limit stopping machine, automatic counter, automatic rectifier, number alarm and double back feeder, bag-neck cutter by inch and multi-position holing unit(it can be equipped with an additional side-sealing blade).



主要技术参数 Main Technical Variables:

型号	Model	600-900
最大制袋长度	Max. Bag-making Length	520mm
最快制袋速度	Max. Bag-making Speed	35-95pcs/mm
最快制袋角度	Max. Bag-making Angle	50
用电功率	Power	380v 6kw
整机重量	Weight	1000kg
外形尺寸	Overall Dimension	4600X1150X1700mm

SHXJ-C 系列全自动背心袋制袋机(四道)

SHXJ-C Series Full Automatic T-shirt Bag making Machine(4 lines)



主要技术参数 Main Technical Variables:

型号	Model	600	700	800
封切宽度	Width of sealing & cutting(mm)	580	680	780
封切长度	Length of sealing & cutting(mm)	1200	1200	1200
制袋速度	Speed of bag-making(pcs/min)	400	400	400
条数	Number of strip(pcs)	4	4	4
电机功率	Power of motor(kw)	2.2	3	3
机总重	Weight(kg)	1200	1400	1600
外形尺寸	Outline dimension(L×W×H) mm	6000×1200×1700	6000×1300×1850	3600×1500×1950

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

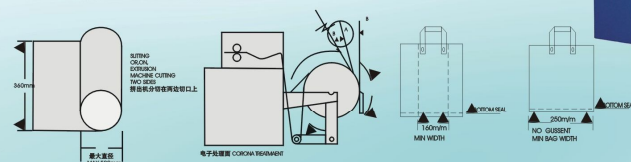


手提袋软手把烫合机

Soft Handle Sealing Machine

主要技术参数 Main Technical Variables:

袋宽	Bag Width	250-600mm
袋长	Bag Length	Max.700mm
袋厚	Bag Thickness	0.05-0.2mm
电源	Power	AC220V
速度	Speed	25pcs/min
机械尺寸	Machine Dimensions(L×W×H)	1.3×1.3×1.3m



RQL600-1000型 电脑热切制袋机

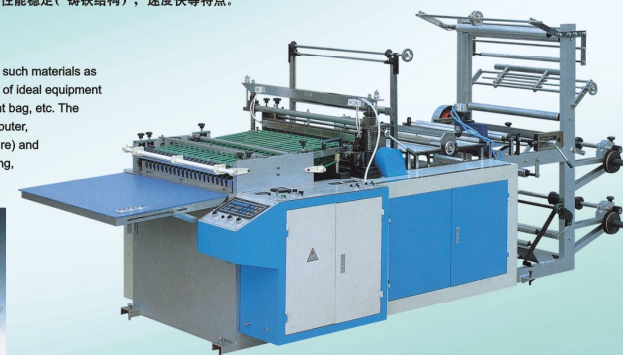
RQL600-1000 Computer Heat-Cutting Bag-Making Machine

特点:

本机适用于BOPP、OPP热收缩膜等材料的熟热封切, 是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备, 本机配有电脑定长、光电跟踪, 性能稳定(铸铁结构), 速度快等特点。具备自动上胶、自动打孔、热花边等功能。

Feature:

This machine is suitable for heat-sealing and heat-cutting such materials as BOPP, OPP thermal contracting films, etc. And it is a kind of ideal equipment for making socks bag, towel bag, bread bag and ornament bag, etc. The machine has such characteristics as length fixing by computer, photoelectric tracking stable performance(cast-iron structure) and highspeed, etc. And has such functions as automatic gluing, automatic punching and lace heat-sealing, etc.



RQL600-1000 Computer Heat-cutting Bag-making Machine

主要技术参数 Main Technical Variables:

型号	Model	600	800	1000
封切长度	Width of sealing & cutting	999mm	999mm	999mm
封切宽度	Length of sealing & cutting	580mm	780mm	980mm
制袋速度	Speed of bag-making	40-240pc/min	40-240pc/min	40-240pc/min
总功率	Power of motor	3kw	7kw	10kw
机器总重	Weight	700kg	850kg	950kg
外形尺寸	Outline dimension(L×W×H)	3600×1200×1700mm	3600×1400×1700mm	3600×1600×1700mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

DFPEG-1000-1500系列聚乙烯复合气泡（垫）膜机组

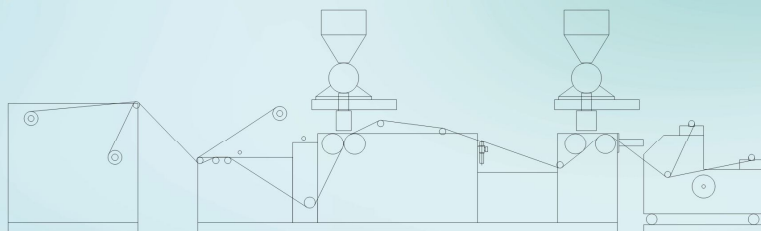
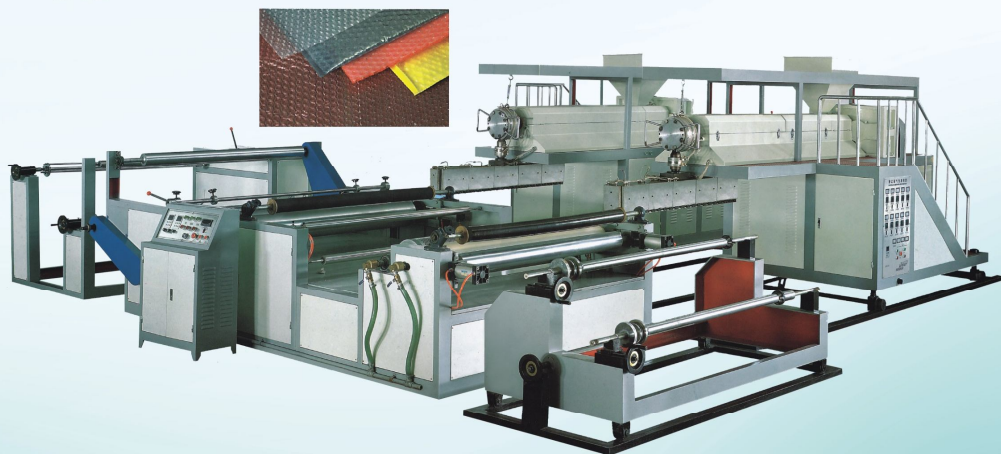
DFPEG-1000-1500 Series the Compound Polyethylene Bubble Film Making Machine

特点:

该机组采用一次性成型工艺。是本公司广泛吸取国内外先进技术，在原有普通设备上通过大量的生产实践、研制、设计，可以连续生产聚乙烯复合气泡（垫）膜。机器结构设计科学、实用、合理。

Feature:

This aircrew adopts the disposable shaping craft. It is our company that draws domestic and inter national advanced technology extensively, through a great deal of production practices in having ordinary equipment originally, develop, designing. Can produced polyethylene compound bubble(cushion)membrane in succession. Designs science, practical, rational in structure of the machine.



DFPEG-1000-1500 Series the Compound Polyethylene Bubble Film Making Machine

主要技术参数: Main Technical Variables

型号	Model	DFPEG-1000	DFPEG-1200	DFPEG-1500
主副挤出机螺杆直径	Main and minor Screw Diameter	φ65mm φ50mm	φ75mm φ60mm	φ90mm φ70mm
产品宽度	Film Width	600mm	1200mm	1500mm
产量	Output	55kg/h	70kg/h	90kg/h
总功率	Total Power	75kw	82kw	98kw
长径比	L/D	28:1	28:1	28:1

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

DFPE-1000-1500系列聚乙烯气垫膜机组

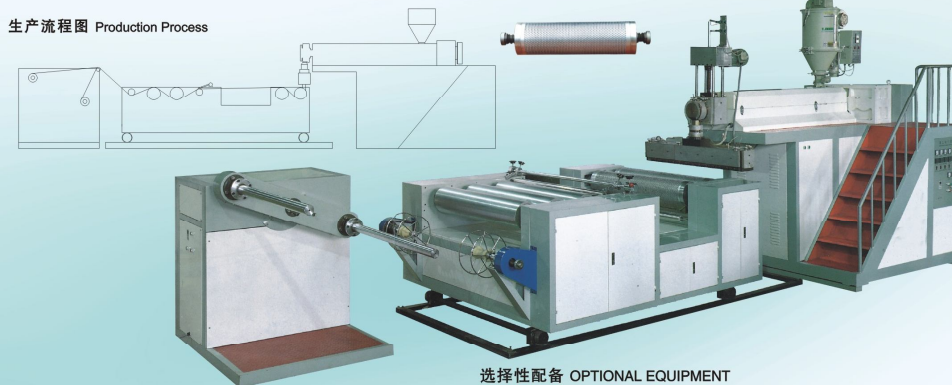
DFPE-1000-1500 Series The PE Bubble Film Making Machine



该机组采用一次性成型工艺，生产效益高，制品质量好。机器结构设计科学合理，运行平衡可靠，操作维修方便。聚乙烯气垫膜（又称聚乙烯气泡膜）其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组，是当前普遍使用的一中包装材料，不仅具有良好的减震性、抗冲击性、热合性；还有腐蚀、透明度好等优点，广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance. Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite polyethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

生产流程图 Production Process



选择性配备 OPTIONAL EQUIPMENT

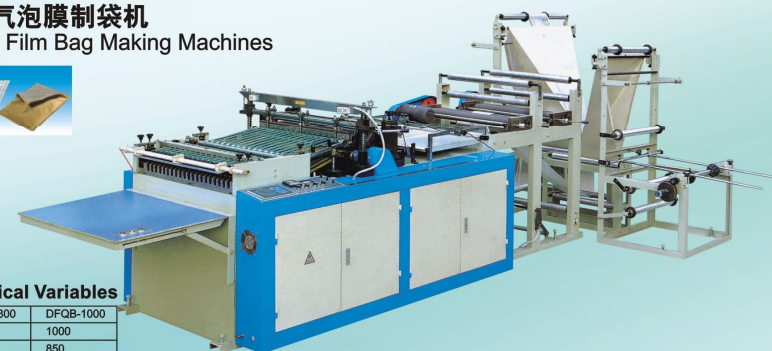
- 1) 自动吸料机 2) 干燥筒 3) 自动换卷收卷装置
1) AUTO LOADER 2) Dryer hopper 3) AUTOMATIC CHANGE ROLLER

主要技术参数: Main Technical Variables

型号	Model	DFPE-1000	DFPE-1200	DFPE-1500
螺杆直径	screw diameter	φ65mm	φ75mm	φ90mm
产品宽度	film width	1000mm	1200mm	1500mm
产量	output	50kg/h	60kg/h	70kg/h
总功率	total power	48kw	58kw	68kw
长径比	L/D	28:1	28:1	28:1

DFQB-800/1000型 气泡膜制袋机

DFQB-800/1000 Bubble Film Bag Making Machines



主要技术参数: Main Technical Variables

型号	Model	DFQB-800	DFQB-1000
最大宽度	Max width (mm)	800	1000
最大长度	Max Length (mm)	800	850
生产能力	Capacity (pcs/min)	20-120	20-120
功率	Power (kw)	3.2	4.0
重量	Weight (T)	1.5	2.0

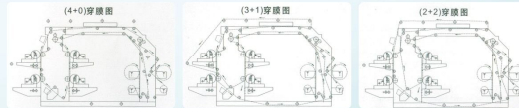
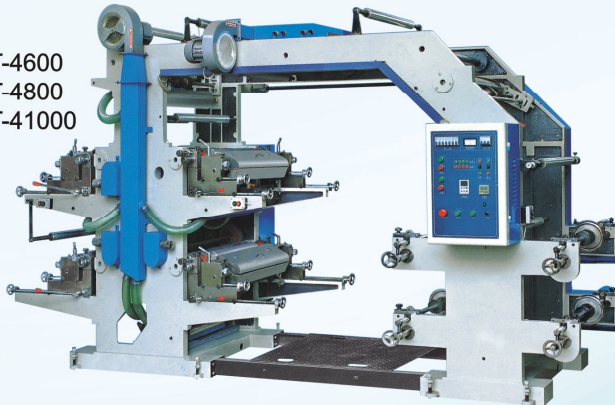
外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

YT系列柔性凸版印刷机

YT Series Flexographic Printing Machine



YT-4600
YT-4800
YT-41000



YT-2600
YT-2800
YT-21000



YT-6600
YT-6800
YT-61000

主要技术参数 Main Technical Variables:

机型	印刷宽度	印刷长度	印刷速度	版材厚度	机械尺寸
MODEL	PRINTING WIDTH	PRINTING LENGTH	PRINTING SPEED	PLATE THICKNESS	MACHINE DIMENSION
YT-2600	600mm	180-1200mm	50m/min	2.38mm	2300×1600×2200mm
YT-2800	800mm	180-1200mm	50m/min	2.38mm	2300×1800×2200mm
YT-21000	1000mm	180-1200mm	50m/min	2.38mm	2300×2000×2200mm
YT-4600	600mm	180-1200mm	50m/min	2.38mm	4800×1600×2400mm
YT-4800	800mm	180-1200mm	50m/min	2.38mm	4800×1800×2400mm
YT-41000	1000mm	180-1200mm	50m/min	2.38mm	4800×2000×2400mm
YT-6600	600mm	180-990mm	50m/min	2.38mm	4800×1600×2400mm
YT-6800	800mm	180-990mm	50m/min	2.38mm	4800×1800×2400mm
YT-61000	1000mm	180-990mm	50m/min	2.38mm	4800×2000×2400mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice



DFASY600-1000型系列高速电脑凹版印刷机

DFASY600-1000 Series High-speed Computer Gravure Printing Machine

本机适用于印刷具有优良性能的卷状塑料薄膜、OPP、无纺布、PVC、薄皮革、纸张、铝箔及布等各种软包装,主要是做鞋袋、背心袋的理想印刷设备。

This machine is suitable for printing roll plastic film, OPP, nonwoven cloth, PVC, thin leather, paper, aluminum foil, cloth and various soft packages with excellent performance. It is a kind of a ideal printing equipment for shoe bag and vest bag, etc.



主要技术参数 Main Technical Variables:

机型	Model of machine	DFASY-600	DFASY-800	DFASY-1000
印刷宽度	Width of Printing	600mm	800mm	1000mm
印刷速度	Printing Speed	10-120m/min	10-120m/min	10-120m/min
对版精度	Version Accuracy	<0.15mm	<0.15mm	<0.15mm
印刷长度	Length of Printing	200-1250mm	200-1250mm	200-1250mm
料卷直径	Diameter of Roll	600mm	600mm	600mm
总功率	Total Power	18kw	21kw	24kw
外形尺寸	Outline Dimension	8800×1400×2000mm	8800×1600×2000mm	8800×1800×2000mm



ASY-A600-1000型系列凹版印刷机

ASY-A600-1000 Gravure Printing Machine



主要技术参数 Main Technical Variables:

机型	Type	ASY-600	ASY-800	ASY-1000
印刷宽度	Printing Width	600mm	800mm	1000mm
印刷长度	Printing Length	240-850mm	240-850mm	240-850mm
印刷最高速度	Max. Printing Speed	50m/min	50m/min	50m/min
对版精度	Format Precision	±0.25mm	±0.25mm	±0.25mm
主机功率	Power of main motor	4kw	4kw	5.5kw
风机功率	Fan Power	0.19Kw/Set	0.19Kw/Set	0.19Kw/Set
电热功率	Heating Power	3.2 kw	3.2 kw	3.2 kw
外形尺寸	Overall Dimension	8800×1200×1700mm	8800×1400×1700mm	8800×1600×1700mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

LFQ-A型 系列立式自动分条机

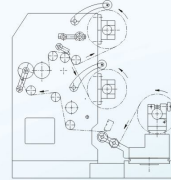
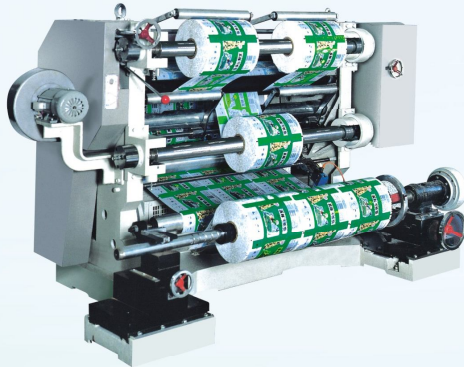
LFQ-A Series Vertical Automatic Slitting & Rewinding Machine

用途

该机适用于BOPP、PET、CPP、CPE、PVC、PE、铝箔、纸张等各种卷状材料的分条、在生产过程中根据不同需要对材料进行切边、分切等

USE

This machine is suitable for slitting and rewinding roll materials such as BOPP, PET, CPP, CPE, PVC, aluminum foil and paper, etc. It can cut edge, separate and cut material according to different requirements during production.



性能及特点:

1. 本机属立式分条机。
2. 独立总控制屏，操作更灵活、方便。
3. 放卷自动纠偏，光电眼适用于跟踪透明材料边缘及颜色。
4. 放卷张力采用磁粉制动器控制。
5. 收卷采用磁粉离合器控制。
6. 设有边料风送或卷取装置（订货时选择）。
7. 走料长度自动计米。
8. 收卷压辊使卷材更平整。
9. 双气胀收卷轴。

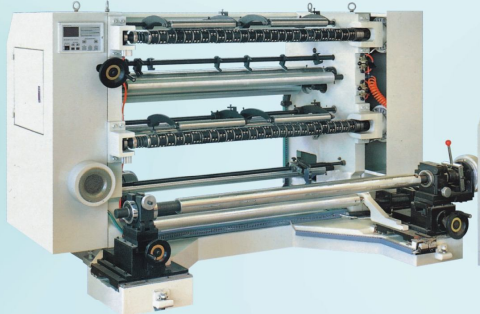
Performance and Features:

1. This machine is a kind of vertical slitting & rewinding machine
2. Independent master control panel, more flexible and even easier operation.
3. Automatic EPC for unwinding, photocell is suitable for tracking the edge and color of transparent material.
4. Equipped with magnetic powder brake for unwinding tension control
5. Magnetic clutch control for rewinding tension control
6. It can be equipped with rim charge conveying or rewinding device (which can be selected on order).
7. Automatic meter counting device



LFQ-B型 系列立式自动分条机

LFQ-B Series Vertical Automatic Slitting & Rewinding Machine



LFQ-A, B Series Vertical Automatic Slitting & Rewinding Machine

主要技术参数 Main Technical Variables:

机型	Type	LFQ-700A(B)	LFQ-1100A(B)	LFQ-1300A(B)
分切卷材最大宽度	Max. Width of Mother Roll	700mm	1100mm	1300mm
分切卷材最大直径	Max. Diameter of Mother Roll	φ600mm	φ600mm	φ600mm
分切卷材宽度	Width of Final Roll	30~600mm	30~1000mm	30~1200mm
分切速度	Slitting and Rewinding Speed	5~160m/min	5~160m/min	5~160m/min
纠偏误差	Tolerance of EPC	<±0.5mm	<±0.5mm	<±0.5mm
总功率	Total Power	2.7Kw	3.5Kw	3.5Kw
整机重量	Weight of Machine	1200kg	1600 kg	1800 kg
外形尺寸	Overall Dimension	2000×1110×1400mm	2400×1110×1400mm	2600×1110×1400mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GFQ-1300B型 全自动高速分切机

GFQ-1300B High Speed Slitting & Rewinding Machine



用途:

该机适用于BOPP、PET、PVC、PE、铝箔、纸张等各种卷状材料的分条、在生产过程中根据不同需要对材料进行切边、分切等。

USE

The slitting and rewinding machine suitable for BOPP, PET, PVC, PE, aluminum foil and paper material etc. It integrates advanced mechanical, electric, optical and pneumatic technology and components. This machine has been proved to be of high performance such as high speed, high stability, easy operation and high slitting neatness. It is a kind of ideal machine for slitting.

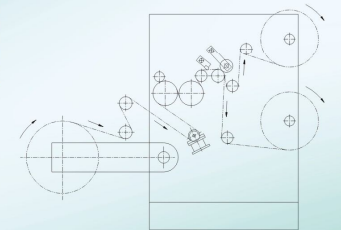
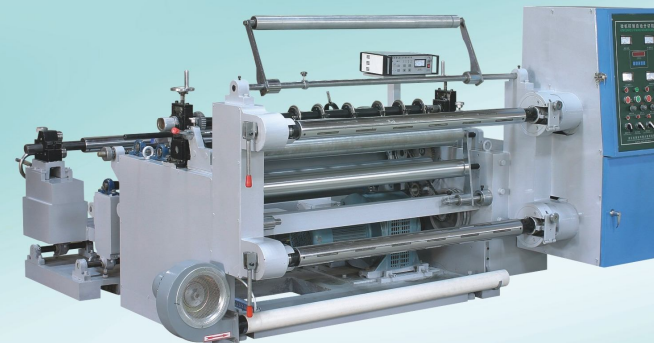
主要技术参数 Main Technical Variables:

机型	Type	GFQ-1300B
分切材料厚度	Thickness of Material	0.012 ~ 0.15mm
机器运行速度	Mechanical speed	380m/min
放卷直径	Unwinding Diameter	3' & 6' /700mm
放卷宽度	Max. Unwinding Width	1300mm
分切宽度	Width of final roll	50 - 1300mm
收卷直径	Rewinding diameter	3" φ/148mm
纠偏方式	Deviation-rectifying method	Photocell tracking
张力控制方式	Automatic Tension Control Method	Tension Control
总功率	Total Power	15Kw
机器重量	Weight of Machine	3.6T
机器尺寸	Overall Dimension	3050 × 1950 × 1650mm



WFQ700-1300型系列卧式电脑分条机

WFQ700-1300 Series Horizontal Type Computer Slitting & rewinding Machine



穿膜图 General Chart

Model WFQ Series Horizontal Type Computer Slitting & rewinding Machine

主要技术参数 Main Technical Variables:

机型	Type	WFQ-700	WFQ-1100	WFQ-1300
卷材最大宽度	Max. Width of Mother	600mm	1000mm	1200mm
卷材最大直径	Max. Diameter of Mother Roll	φ600mm	φ600mm	φ600mm
卷材成品宽度	Width of Final Roll	30~600mm	30~1000mm	30~1200mm
分切速度	Slitting and Rewinding Speed	5~180m/min	5~180m/min	5~180m/min
电机功率	Motor Power	2.7Kw	3 Kw	3.5Kw
整机重量	Weight of Machine	1800kg	2000 kg	2200 kg
外形尺寸	Overall Dimension	2100 × 1800 × 1200mm	2100 × 2000 × 1200mm	2200 × 2100 × 1200mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-A90、100、110、120 风冷热切再生塑料造粒机

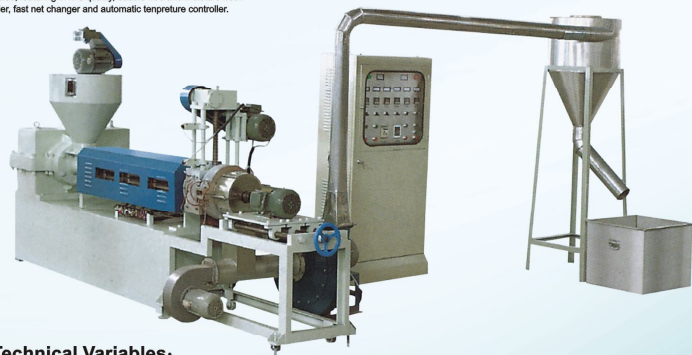
SJ-A90、100、110、120 Wind-cooling Hot-cutting plastic Recycling Machine

特点:

本机以HDPE、LDPE废膜为原料经挤出风冷热切制成颗粒，质量好、无气孔、无水分，该机配置强制喂料器，快速换网器，自动温控仪。

Characteristics:

This raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cut hotly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast net changer and automatic temperature controller.



主要技术参数 Main Technical Variables:

机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20, 1-22; 1	L/D 20, 1-22; 1	L/D 20, 1-22; 1	L/D 20, 1-22; 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2600kg	2800kg	3000kg	3200kg
占地尺寸(长×宽×高)	Cover dimensions (L×W×H)(mm)	4000×1500×1800	4200×1500×1800	4400×1500×1800	4600×1500×1800

SJ-B90、100、110、120塑料再生造粒机

SJ-B90、100、110、120 Water-cooling Plastic Recycling Machine



主要技术参数 Main Technical Variables:

机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20, 1-22; 1	L/D 20, 1-22; 1	L/D 20, 1-22; 1	L/D 20, 1-22; 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	21	2.1	2.1	2.1
占地尺寸(长×宽×高)	Cover dimensions (L×W×H)(mm)	6000×1200×1800	6200×1600×1800	6500×1600×1800	6800×1600×1800

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-C90、100、110、120型 再生塑料造粒机

SJ-C90、100、110、120 Water cooling Waste Plastics Recycling Machine



SJ-C90、100、110、120型 再生塑料造粒机，适用于高低压，聚丙烯等塑料再生造粒，该机设有自动恒温控制，电动换网装置，如果用粉碎造粒，可另配强制推料装置。切粒机采用滑差电机调速，可根据主机出料速度与同步切粒。该机具有产量高，噪音小，性能稳定，操作方便等特点，是一种较理想的废塑料薄膜再生造粒机型。

SJ-C90、100、110、120 Waste Plastics Recycling Machine is used for recycling of the used and waste plastic materials. It is equipped with automatic constant temperature, electric changing filter nets. It also can pelletize the crushing material after fitting with a loader. The cutting machine adopts speed regulating motor, which can cut the material according to the feeding speed of the extruder. With such features as high output, low noise, stable performance and easy operation. It is an ideal waste plastic film regenerative pelletizer.

主要技术参数 Main Technical Variables:

型号	螺杆直径	螺杆长径比	螺杆转速	主电机功率	产量	整机重量	外型尺寸
Model	Screw Diameter	Screw Ratio(L/D)	Screw Speed	Main Motor Power	Output	Machine Weight	Overall Dimensions (L×W×H)
SJ-90	85mm	20:1-22:1	10-110rpm	22kw	60kg/h	2t	5800×1250×1100
SJ-100	95mm	20:1-22:1	10-110rpm	30kw	90kg/h	2.1t	5900×1300×1200
SJ-110	105mm	20:1-22:1	10-110rpm	30kw	110kg/h	2.2t	6000×1350×1300
SJ-120	110mm	20:1-22:1	10-110rpm	37kw	130kg/h	2.5t	6200×1400×1350

SJ-D 高速塑料再生造粒机

SJ-D High-speed Recycling Machine(Water cooling)

特点

本机组可将经过清洗、破碎的废旧聚乙烯、聚丙烯塑料加工成粒子，作为再次成型加工的原料。本机组的挤出机减速器采用20CrMnTi合金钢制造的硬齿轮减速器螺杆、料筒采用38CrMoAlA合金钢经氮化处理，使用寿命长。本机组由主副挤出机、水槽、合金旋刀切粒机组成。也可根据用户需要配备干燥吹风机。

FEATURE

his assembly can be used to process clean or old broken PP/PE plastics into granules that can be reused as the raw materials. The helical gear reducer made of 20CrMnTi alloy steel is applied to the extruder and the screw and cylinder are made of 38CrMoAlA alloy steel after nitrogenization treatment, which is durable. It consists of main extruder and sub-extruder, water tank and cutting part with alloy rotary cutter. Besides, it is optional to be collocated with drying fan.

主要技术参数 Main Technical Variables:

型号	Model		SJ-D135/110	SJ-D115/90
螺杆直径	Diameter of screw(mm)	主机 Main screw	135	115
		副机 Sub-screw	110	90
螺杆长径比	L/D Ratio	主机 Main screw	20:1	20:1
		副机 Sub-screw	12:1	12:1
电机功率	Power of motor(kw)	主机 Main screw	37	30
		副机 Sub-screw	15	11
螺杆转速	Speed of screw(r/min)		10-120	10-120
总加热功率	Total heating power(kw)		60	50
生产能力	Capacity(kg/h)		150-200	120-150
切粒机功率	Power of cutter		3	2.2
重量	Weight(kg)		5000	3000
安装尺寸	dimensions		6500×4000×1500	6000×3500×1500

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



SJ-90、120电控干湿造粒机组

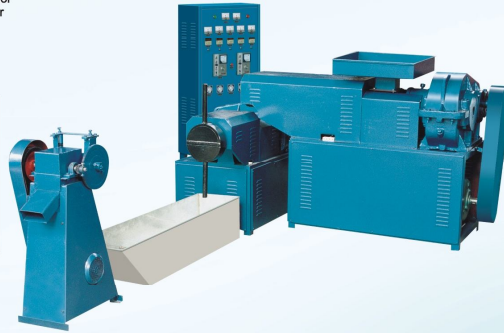
SJ-90、120 Electric Control Dry-Wet Grain Making Machine

用于聚乙烯、聚丙烯废膜、废丝回收再造粒，机身加防护罩，使操作更安全，恒温更稳定。

It is used for recover-ing polyethylene and polypropylene waste film and waste thread for regranulation. The machining is equipped with protecting cover to make operation safer and constant temperature more stable.

主要技术参数 Main Technical Variables:

型号	Model	90	120
主机螺杆直径	Diameter of main motor screw(mm)	95	120
副机螺杆直径	Diameter of auxiliary motor screw (mm)	90	105
主机功率	Power of main motor(kw)	11	18.5
副机功率	Power of auxiliary motor(kw)	7.5	11
切料功率	Power of material cutter(kw)	1.1	1.5
加热功率	Power of heating(kw)	13	18
产量	Output(kg/h)	50	100
机重	Weight(T)	1	1.5



三色饮料吸管机

Tricolor Drink Straw Making Machine



DFCY-4-5-6 全自动曲管机

DFCY-4-5-6 Automatic Syphon Making Machine

主要技术参数 Main Technical Variables:

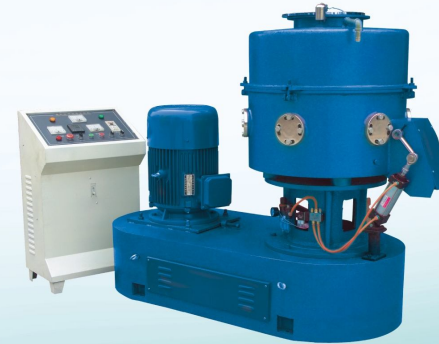
型号	Model	DFCY-4	DFCY-5	DFCY-6
驱动马达	Driving Motor	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)
生产能力	Processing Speed	200-300Pcs/min	200-300Pcs/min	200-300Pcs/min
内径	Inside Diameter	φ3.8mm	φ4.8mm	φ5.8mm
直管胚长度	Length Of Straight Straw	165-245mm	200-260mm	200-260mm
成品管长度	Length of Flexible Straw	150-230mm	185-245mm	185-245mm
壁厚	Straw Wall Thickness	0.2 ± 0.02mm	0.15 ± 0.02mm	0.15 ± 0.02mm
头部到折线部分距离	Top Section Length	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)
折线部分长度	Length of flex. Part	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)
外型尺寸	Dimension (LxWxH)	1500x1000x1000mm	1500x1000x1000mm	1500x1000x1000mm
重量	Weight	1.0t	1.0t	1.0t

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



HQ-150 塑料混炼造粒机

HQ-150 Plastic Grinding Milling Granulator



特点

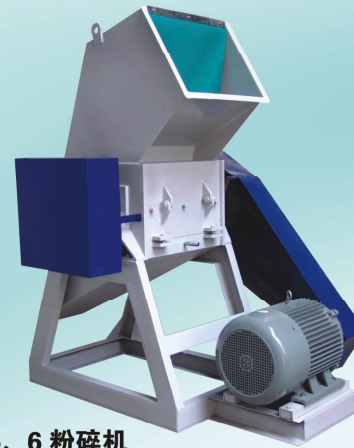
- 1、对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯、线性低密度聚乙烯等各种软质塑料膜、袋、丝、带、片、管的废料与下脚料的回收，投入再生产。
- 2、粉碎、混合、着色能一次进行。
- 3、低温造粒，基本不破坏原料分子结构，不损坏物理性能。

Feature:

- 1.Recycle the waste materials and leftover bits and pieces of various flexible plastic films, bags, filament, ribbons, pieces, and pipes such as polyvinyl chloride, polypropylene chloride, polyethylene of higher density, and linear polyethylene of lower density, and put them into reproduction.
- 2.Milling, mixture and staining can be processed all in one.
- 3.Granulate at lower temperature, don't damage molecular structure of materials basically, and don't damage physical performance.

主要技术参数 Main Technical Variables:

机器筒体容量	Drum Volume	150L
生产能力	Production Capacity	60-80Kg/h
主电机功率	Power of Main Motor	18.5kw
机器外形尺寸	Overall Dimension	1500×700×1400mm
机器重量	Weight	1000kg



F-5、6 粉碎机

F-5、6 Plastic Grind Machine

主要技术参数 Main Technical Variables:

型号	产量	电机	进料口尺寸	机重	刀数	外形尺寸
Model	Output	Motor	Size of feeder	Weight	Quantity of tool	Outline diameter (LxWxH)
F-1	60-100kg/h	4kw	250×200	0.3T	5pcs	850×600×1300
F-3	120-200kg/h	7.5kw	400×300	0.4T	5pcs	1000×750×1400
F-5	200-280kg/h	11kw	500×350	0.6T	8pcs	1500×900×1700
F-6	250-350kg/h	15kw	650×400	0.8T	10pcs	1700×1200×1800

X625 Hydraulic Pressure Punching Machine

主要技术参数 Main Technical Variables:

型号	Model	X625
电机功率	Motor power	1.1kw
工作压力	Working pressure	10T
压板冲程	Clamp travel	5-75mm
工作台与压板距离	Distance between worktable and clamp	65-150mm
机重	Weight	800kg
外形尺寸	Outline diameter (LxWxH)	1000×800×1300

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

F-1、3 塑料粉碎机

F-1、3 Plastic Grind Machine



X625 液压摇臂式裁料机

X625 Hydraulic Pressure Punching Machine

ZB-1200/1800型 折边收卷机
ZB-1200/1800 Hem Rewinding Machine



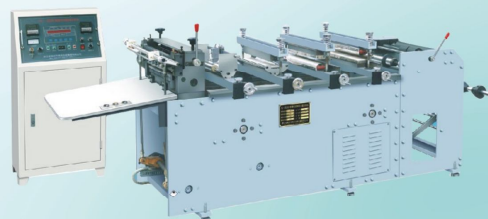
SJ-45X2 双色彩条吹膜机
SJ-45X2 Double-colour Striped Film Blowing Machine



ZF-250/300 软包装中封机
ZF-250/300 Middle-sealing Machine



FD-350/600 型电脑控制多功能底封机
FD-350/600 Computer-controlled Multifunctional Bottom-sealing Machine



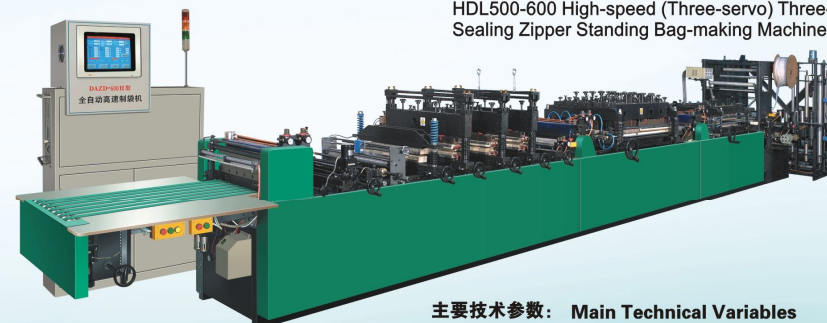
DF-400/600/800柔性晒版机
DF-400/600/800 Flexo Plant Making Machine



DFFS-60 型 薄膜废料粉碎机
Model DFFS-60 film Mixer



HDL500-600 高速（三伺服）三边封拉链站立制袋机
HDL500-600 High-speed (Three-servo) Three-side Sealing Zipper Standing Bag-making Machine

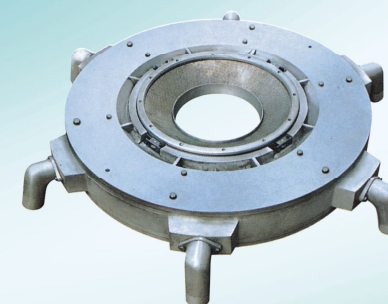


主要技术参数: Main Technical Variables

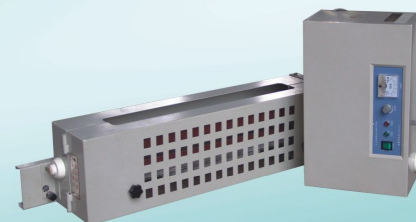
型号	卷材最大直径	制袋尺寸宽度	制袋尺寸长度	制袋能力	总功率	冷却水	机器重量	外形尺寸
Model	Max. Diameter of Roll Material	Bag-making Width	Bag-making Length	Bag-making Capability	Total Power	Cooling Water	Weight of Machine	Overall Dimensions
HDL-500型	φ600mm	60 ~ 500mm	30 ~ 500mm (最长用倍速)	30-150袋/min	32kw	5L/min	5500kg	L1156 × W230 × H186mm
HDL-600型	φ600mm	60 ~ 600mm	30 ~ 500mm (最长用倍速)	30-150袋/min	35kw	5L/min	6000kg	L1156 × W240 × H186mm



快速换网器
High-Speed Filter Changer



双风口风环
Double Air Vent Air Ring



数码电晕处理机
Digital Corona Treater



高强度硬齿面减速箱
High-Strength Hard Tooth Surface Reduction Gearbox

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice