

SJ-55×3/FM1000 SJ-60×3/FM1200 SJ-65×3/FM1500

三层共挤旋转机头吹膜复合机组

Three-layer Common-extruding Rotary Die Film Blowing Machine



特点:

- 1、机头采用分层式螺旋芯棒型可360°连续旋转。
- 2、快速换网装置结构合理，易于更换过滤网，使用可靠。
- 3、机组配备各种功能部件：记长装置、纵切装置、冷却水排，展平辊、收边装置等。
- 4、螺杆采用38铬钼铝。

Characteristics:

- 1.Die head is layer type spiral mandrel, continuous 360° rotation.
- 2.Screen pack changer design is reliable, safe in operation and change the filter screen easier.
- 3.Various functional parts may be installed to the lines,such as length counting device, vertical cutting device, cooling water row pipe, film spreading roller, scrap collecting device.
- 4.The screw is made of 38 CRMOALA.

用途:

三层塑料共挤吹塑复合膜机组是我厂根据市场需要而研制的，在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800/1500毫米，厚度为0.08毫米的各种 LDPE、HDPE、LLDPE、MLLDPE、PA 包装膜。这种膜由于其阻隔性好、保温、防湿、防雨、防风、防霜冻、隔氧、耐油，因此可广泛用于轻重包装，如各种鲜果、肉食品、酱菜、鲜牛奶，液体饮料等。

Use:

The lines are designed according to market need, which come up the similar machine in home.

It is optimum designed on the grounds of preference of analogous lines in foreign and home. The lines can be blown continuous 800/1500mm in fold width 0.08mm in the thickness packaging films, film has good insulation, for instance holding temperature, antihumid, antibreeze, anti-rain, anti-rost, insulation oxygen,oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-feeding,salt vegetables, fresh milk, drink.

主要技术参数 Main Technical Variables:

型号	Model	SJ-55X3FM1000	SJ-60X3FM1200	SJ-65X3FM1500
螺杆直径	Screw Diameter	φ55×2 φ60×1	φ60×2 φ65×1	φ65×2 φ70×1
螺杆长径比	Screw Ratio L/D	28:1	28:1	28:1
螺杆转速	Screw Speed	15-150r/min	15-150r/min	15-150r/min
主机功率	Main Motor Power	15Kw×2 18.5Kw×1	18.5Kw×2 22Kw×1	22Kw×2 30Kw×1
单挤出机产量	Extrusion Output(Single)	50kg/h	80kg/h	102kg/h
模口规格	Range of Die	φ150 φ200	φ200 φ250×1	φ250 φ300×1
薄膜厚度单面	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径	Max. Folding Width of Film	1000mm	1200mm	1500mm
电器总容量	Electric Total Capacity	76Kw	88Kw	102Kw
外形尺寸	Overall Dimension	6600×4100×5000mm	6800×4300×6000mm	7000×4800×7500mm
机器重量	Weight of Machine	6T	7T	8T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-C75、90、105、120系列高速吹膜机组

SJ-C75、90、105、120 Series

High Speed Film Blowing Machine Set



特点:

用于吹制高低压聚乙烯，产品广泛用于复合膜，包装膜，农业复盖膜，纺织品，服装装或膜等包装；主电机采用变频调速，增加了主机调速的稳定性，并可节电30%。螺杆料筒采用38铬钼铝，经氮化处理，牵引机架采用升降式，不管吹大、小规格薄膜均能使其冷却效果达到最佳。

Feature:

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film,packing film, agricultural covering film,bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome- molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



主要技术参数 Main Technical Variables:

型号	Model	SJ-C75	SJ-C90	SJ-C105	SJ-C120
螺杆直径	Screw Diameter	75mm	90mm	105mm	120mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	30-37Kw	37-45Kw	54-70Kw	70-90Kw
最大产量	Main Output	90kg/h	120kg/h	160kg/h	200kg/h
薄膜最大折径	Max. Folding Width of Film	1500mm	2000mm	2500mm	3000mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	46Kw	60Kw	78Kw	95Kw
机器重量	Weight of Machine	4T	8T	10T	12T
外形尺寸	Overall Dimensions	5200×2800×6000mm	6200×3400×8000mm	6200×4000×9000mm	6800×4500×10000mm

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SJ-B50、55、65、65-1 旋转机头吹膜机(PE热收缩膜吹膜机)

SJ-B50、55、65、65-1 Rotary Head Film Blowing Machine
(PE Heat-shrinkable film Blowing Machine)

特点:

用于吹制高低压聚乙烯, 产品广泛用于复合膜, 包装膜, 农业复盖膜, 纺织品, 服装袋或膜等包装; 主电机采用变频调速, 增加了主机调速的稳定性, 并可节电30%。螺杆料筒采用38铬钼铝, 经氮化处理, 牵引机架采用升降式, 不管吹大、小规格薄膜均能使其冷却效果达到最佳;

Feature:

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 CRMOALA which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



选择性配备 OPTIONAL EQUIPMENT

- | | | | |
|----------|----------|-------------------------|-----------------------------|
| 1) 自动喂料机 | 5) 空气压缩机 | 1) AUTO LOADER | 5) AIR COMPRESSOR |
| 2) 压花轮 | 6) 快换网装置 | 2) EMBOSING ROLLER | 6) MECHANICS SCREEN CHANGER |
| 3) 表面处理 | 7) 自动升降 | 3) FILM SURFACE TREATER | 7) UP AND DOWN |
| 4) 旋转模头 | | 4) DIE ROTARY DEVICE | |

主要技术参数 Main Technical Variables:

型号	Model	SJ-B50	SJ-B55	SJ-B65	SJ-B65-1
螺杆直径	Screw Diameter	50mm	55mm	65mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11Kw	15Kw	15-18.5Kw	18.5-22Kw
最大产量	Max Output	30kg/h	40kg/h	55kg/h	70kg/h
薄膜最大折径	Max. Folding Width of Film	600mm	800mm	1000mm	1200mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	22Kw	28Kw	30Kw	36Kw
机器重量	Weight of Machine	2T	2.3T	2.6T	3T
外形尺寸	Overall Dimensions	4000 × 1800 × 3600mm	4200 × 2000 × 4000mm	4600 × 2300 × 4200mm	4800 × 2500 × 4500mm

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SJ-A50、55、65、65-1系列 高低压超薄吹膜机

SJ-A50、55、65、65-1 PE High & low-pressure
Blowing Film Machine

用途 Use

本机组挤出机, 机筒、螺杆均采用优质38铬钼铝合金钢, 经氮化处理和精密加工, 具有最佳的硬度和耐腐蚀性, 特殊设计的螺杆产量高, 塑化好。适用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)、线性低密度聚乙烯(LLDPE)等塑料薄膜, 广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

The extruder, barrel and screw rods are made of high quality 38 CRMOALA alloy steel that have been nitridized and processed in a precision way. It is good in hardness, durable in corrosion resistance. The special designed screw is of high quality, which helps increase the production capacity. It is applied to blowing the plastic films like low density polyethylene(LDPE), high density polyethylene(HDPE) and linear low density polyethylene(LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



选择性配备 OPTIONAL EQUIPMENT

- | | | | | | |
|----------------|-------------------|----------------|----------------------|-------------------------|----------------|
| 1) 自动喂料机 | 2) 空压机 | 3) 特殊规格模头 | 4) 旋转模头装置 | 5) 双工位收卷机 | 6) 自动升降 |
| 1) AUTO LOADER | 2) AIR COMPRESSOR | 3) SPECIAL DIE | 4) DIE ROTARY DEVICE | 5) DOUBBLE SIDES WINDER | 6) UP AND DOWN |

主要技术参数 Main Technical Variables:

型号	Model	A50	A55	A65	A65-1
螺杆直径	Diameter of screw	φ50	φ55	φ65	φ65
薄膜折径	Reduced diameter of film(mm)	100-600	200-800	300-1000	400-1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10	0.01-0.10
最大产量	Max. Output(kg/h)	30	40	55	70
长径比	L/D	26:1	26:1	26:1	26:1
主机功率	Power of main motor(kw)	7.5	11	15	18.5
牵引电机功率	Power of Traction motor(kw)	0.75	0.75	0.75	0.75
加热功率	Heating Power(kw)	11	13	19	21
外形尺寸	Outline diameter(L×W×H)(mm)	4800×1900×3500	5500×2100×3800	6500×2300×4200	6500×2500×4600
机重	Weight(T)	1.5T	2T	2.3T	2.6T

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SJ50-YT2600 SJ55-YT2800 SJ65-YT21000吹膜凸版印刷连线机组
SJ50-YT2600 SJ55-YT2800 SJ65-YT21000 Film Blowing Printing Connect-line Set



SJ50-ASY600 SJ55-ASY800 SJ65-ASY1000吹膜凹版印刷连线机组

SJ50-ASY600 SJ55-ASY800 SJ65-ASY1000
Film Blowing Printing Connect-line Set

选择性配备 OPTIONAL EQUIPMENT

- 1) 自动喂料机
1) AUTO LOADER
- 2) 空压机
2) AIR COMPRESSOR
- 3) 特殊规格模头
3) SPECIAL DIE
- 4) 旋转模头装置
4) DIE ROTARY DEVICE
- 5) 双工位收卷机
5) DOUBLE SIDES WINDER



SJ50-YT2600 SJ55-YT2800 SJ65-YT21000 Film Blowing Printing Connect-line Set

主要技术参数 Main Technical Variables:

型号	Model	SJ50-YT (ASY) 2600	SJ55-YT (ASY) 2800	SJ65-YT (ASY) 21000
适用原料	Applied Materials	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE
螺杆直径	Screw DIA.	50mm	55mm	65mm
螺杆长径比	Screw L/D Ratio	28:1	28:1	28:1
吹膜主机功率	Blow Film Motor Power	11Kw	15Kw	18.5Kw
最大产量	Max Output	30kg/h	40kg/h	55kg/h
膜头直径	Diameter of die	φ60、φ100	φ80、φ150	φ100、φ200
吹膜宽度	Blow Film Width	600mm	800mm	1000mm
吹膜厚度	Blow Film Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
印刷长度范围	Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度	Printing Width	600mm	800mm	1000mm
总功率	Total Power	28kw	32kw	40kw
机器重量	Weight of Machinery	3.5T	4T	5T
外形尺寸(L×W×H)	Dimensions of Machinery	6000×2400×4000mm	6200×2600×4300mm	6400×2800×4800mm

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**SJ65-FM600 SJ75-FM700 SJ85-FM800
双机头吹膜机组**

SJ65-FM600 SJ75-FM700 SJ85-FM800 Double-head
Film Blowing Machine Set

特点:

挤出机的机筒、螺杆均采用优质38铬钼合金钢，经氮化和精密加工，具有最佳硬度和耐腐蚀性。本机组经科学设计一套挤出机两付机头，提高生产量，节省能源、劳动力、生产厂房等优点。

Characteristics

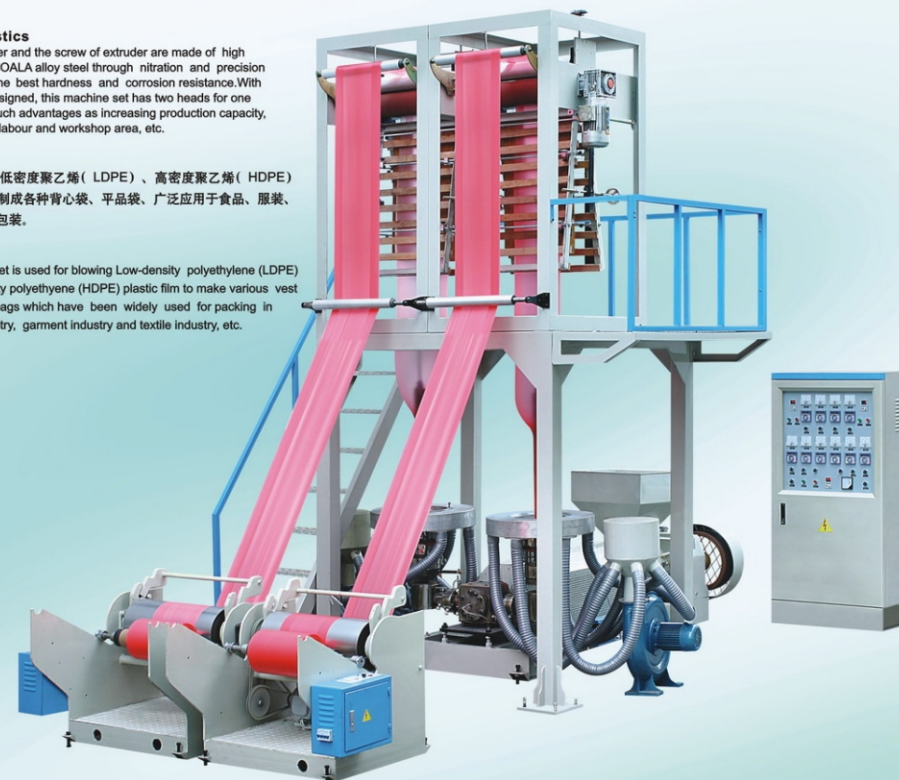
Both the cylinder and the screw of extruder are made of high quality 38 CRMOALA alloy steel through nitration and precision finishing with the best hardness and corrosion resistance. With scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.

用途:

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)塑料薄膜。可制成各种背心袋、平口袋、广泛应用于食品、服装、纺织、工业等包装。

Use

This machine set is used for blowing Low-density polyethylene (LDPE) and high-density polyethylene (HDPE) plastic film to make various vest bags and flat bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.



SJ65-FM600 SJ75-FM700 SJ85-FM800 Double-head Film Blowing Machine Set

主要技术参数 Main Technical Variables:

型号	Model	SJ-65FM-600	SJ-75FM-700	SJ-85FM-800
螺杆直径	Diameter of screw	55mm	60mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1
螺杆转速	Screw Speed	10-110r/min	10-110r/min	10-110r/min
最大产量	Max. Output	40kg/h	55kg/h	70kg/h
薄膜最大折径	Max. Folding Width of Film	550mm×2	650mm×2	750mm×2
薄膜单面厚度	Single-sided Thickness of Film	0.006-0.10mm	0.006-0.10mm	0.006-0.10mm
主机功率	Power of Main Motor	18.5Kw	22Kw	30Kw
总功率	Total Power	30Kw	40Kw	50Kw
机器重量	Weight of Machine	2800kg	3200kg	3800kg
外形尺寸	Overall Dimensions	4800×2200×3000mm	5000×2400×3200mm	5200×2600×3400mm

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