

## SJ-A90、100、110、120 风冷热切再生塑料造粒机

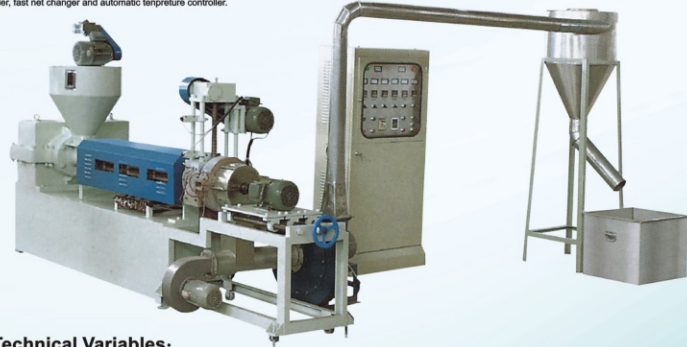
SJ-A90、100、110、120 Wind-cooling Hot-cutting plastic Recycling Machine

### 特点:

本机以HDPE、LDPE废膜为原料经挤出风冷热切制成颗粒,质量好、无气孔、无水分,该机配置强制喂料器,快速换网器,自动控温仪。

### Characteristics:

This raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cut hotly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast net changer and automatic temperature controller.



### 主要技术参数 Main Technical Variables:

机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2600kg	2800kg	3000kg	3200kg
占地尺寸(长×宽×高)	Cover dimensions (L×W×H)(mm)	4000×1500×1800	4200×1500×1800	4400×1500×1800	4600×1500×1800

## SJ-B90、100、110、120塑料再生造粒机

SJ-B90、100、110、120 Water-cooling Plastic Recycling Machine

### 用途:

本机适用于 HDPE、LDPE、PP 等废塑料再生造粒,该机配置快速电换网装置,自动温度控制,切粒机采用调速电机与挤出机出料速度与之同步切割,该机组产量高,性能稳定,操作方便,经济效益高。

### Use:

This machine is suitable for regeneration and granulation of waste plastics as HDPE,LDPE, and PP,etc. It is equipped with quick-motor-operated filter-screen-replacing unit and automatic temperature control. The granulating crusher uses adjustable speed motor, pelleting with an extruding machine at the same discharging speed synchronically. The unit is easy to operate, with a high output, steady performance, and favorable economic benefit.



### 主要技术参数 Main Technical Variables:

机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	21	2.1	2.5	2.5
占地尺寸(长×宽×高)	Cover dimensions (L×W×H)(mm)	8000×1200×1800	8200×1600×1800	8500×1600×1800	8800×1600×1800

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

## SJ-C90、100、110、120型 再生塑料造粒机

SJ-C90、100、110、120 Water cooling Waste Plastics Recycling Machine



SJ-C90、100、110、120型 再生塑料造粒机,适用于高低压,聚丙烯等塑料再生造粒,该机设有自动恒温控制,电动换滤网装置,如果用粉碎造粒,可另配强制推料装置。切粒机采用调速电机调速,可根据主机出料速度与之同步切粒。该机具有产量高,噪音小,性能稳定,操作方便等特点,是一种较理想的废塑料薄膜再生造粒机型。

SJ-C90、100、110、120 Waste Plastics Recycling Machine is used for recycling of the used and waste plastic materials. It is equipped with automatic constant temperature, electric changing filter nets. It also can pelletize the crushing material after fitting with a loader. The cutting machine adopts speed regulating motor, which can cut the material according to the feeding speed of the extruder. With such features as high output, low noise, stable performance and easy operation. It is a ideal waste plastic film regenerative pelletizer.

### 主要技术参数 Main Technical Variables:

型号	Model	螺杆直径	Screw Diameter	螺杆长径比	Screw Ratio(L/D)	螺杆转速	Screw Speed	主电机功率	Main Motor Power	产量	Output	整机重量	Machine Weight	外型尺寸	Overall Dimensions (L×W×H)
SJ-90		85mm		20:1-22:1		10-110rpm		22kw		60kg/h		2t		5800×1250×1100	
SJ-100		95mm		20:1-22:1		10-110rpm		30kw		90kg/h		2.1t		5900×1300×1200	
SJ-110		105mm		20:1-22:1		10-110rpm		30kw		110kg/h		2.2t		6000×1350×1300	
SJ-120		110mm		20:1-22:1		10-110rpm		37kw		130kg/h		2.5t		6200×1400×1350	

## SJ-D 高速塑料再生造粒机

SJ-D High-speed Recycling Machine(Water cooling)

### 特点

本机组可将经过清洗、破碎的废旧聚乙烯、聚丙烯塑料加工成粒子,作为再次成型加工的原料。本机组的挤出机减速器采用20CrMnTi合金钢制造的硬齿轮减速器,料筒采用38CrMoAl1A合金钢氮化处理,使用寿命长。本机组由主副挤出机、水槽、合金刀片切粒机组成,也可根据用户需要配备干燥吹风机。

### FEATURE

his assembly can be used to process clean or old broken PP/PE plastics into granules that can be reused as the raw materials. The helical gear reducer made of 20CrMnTi alloy steel is applied to the extruder and the screw and cylinder are made of 38CrMoAl1A alloy steel after nitrogenization treatment, which is durable. It consists of main extruder and sub-extruder, water tank and cutting part with alloy rotary cutter. Besides, it is optional to be collocated with drying fan.

### 主要技术参数 Main Technical Variables:

型号	Model	SJ-D135/110	SJ-D115/90
螺杆直径	Diameter of screw(mm)	135	115
副机	Sub-screw	110	90
螺杆长径比	L/D Ratio	20:1	20:1
副机	Sub-screw	12:1	12:1
电机功率	Power of motor(mm)	57	30
副机	Sub-screw	15	11
螺杆转速	Speed of screw(r/min)	10-120	10-120
总加热功率	Total heating power(kw)	60	50
生产能力	Capacity(kg/h)	150-200	120-150
切粒机功率	Power of cutter	3	2.2
重量	Weight(kg)	5000	3000
安装尺寸	dimensions	6500×4000×1500	6000×3500×1500

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## SJ-90、120电控干湿造粒机组

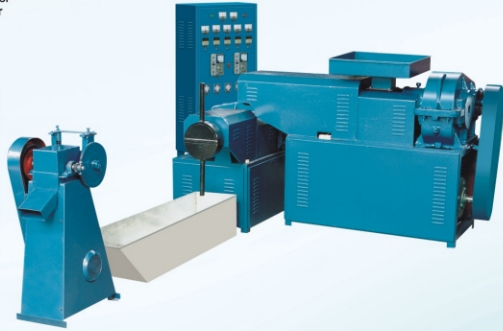
### SJ-90、120 Electric Control Dry-Wet Grain Making Machine

用于聚乙烯、聚丙烯废膜、废丝回收再造粒。机身加防护罩，使操作更安全，恒温更稳定。

It is used for recovering polyethylene and polypropylene waste film and waste thread for regranulation. The machining is equipped with protecting cover to make operation safer and constant temperature more stable.

#### 主要技术参数 Main Technical Variables:

型号	Model	90	120
主机螺杆直径	Diameter of main motor screw(mm)	95	120
副机螺杆直径	Diameter of auxiliary motor screw (mm)	90	105
主机功率	Power of main motor(kw)	11	18.5
副机功率	Power of auxiliary motor(kw)	7.5	11
切料功率	Power of material cutter(kw)	1.1	1.5
加热功率	Power of heating(kw)	13	18
产量	Output(kg/h)	50	100
机重	Weight(T)	1	1.5



## 三色饮料吸管机

### Tricolor Drink Straw Making Machine



## DFCY-4-5-6全自动曲管机

### DFCY-4-5-6 Automatic Syphon Making Machine

#### 主要技术参数 Main Technical Variables:

型号	Model	DFCY-4	DFCY-5	DFCY-6
驱动马达	Driving Motor	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)
生产能力	Processing Speed	200-300Pcs/min	200-300Pcs/min	200-300Pcs/min
内径	Inside Diameter	φ3.8mm	φ4.8mm	φ5.8mm
直管胚长度	Length Of Straight Straw	165-245mm	200-260mm	200-260mm
成品弯管长度	Length of Flexible Straw	150-230mm	185-245mm	185-245mm
壁厚	Straw Wall Thickness	0.2 ± 0.02mm	0.15 ± 0.02mm	0.15 ± 0.02mm
头部到折纹部分距离	Top Section Length	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)
折纹部分长度	Length of flex. Part	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)
外型尺寸	Dimension (LxWxH)	1500x1800x1600mm	1500x1800x1600mm	1500x1800x1600mm
重量	Weight	1.0t	1.0t	1.0t

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## HQ-150 塑料混炼造粒机

### HQ-150 Plastic Grinding Milling Granulator

#### 特点

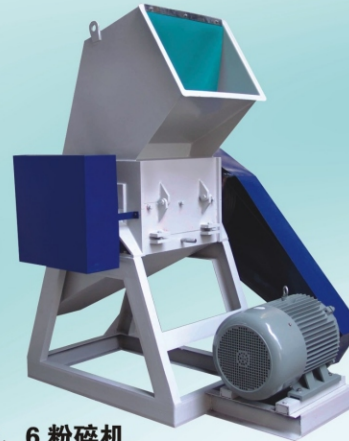
- 1、对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯、线性低密度聚乙烯等各种软质塑料膜、袋、丝、带、片、管的废料与下脚料的回收，投入再生产。
- 2、粉碎、混合、着色能一次进行。
- 3、低温造粒，基本不破坏原料分子结构，不损坏物理性能。

#### Feature:

1. Recycle the waste materials and leftover bits and pieces of various flexible plastic films, bags, filament, ribbons, pieces, and pipes such as polyvinyl chloride, polypropylene chloride, polyethylene of higher density, and linear polyethylene of lower density, and put them into reproduction.
2. Milling, mixture and staining can be processed all in one.
3. Granulate at lower temperature, don't damage molecular structure of materials basically, and don't damage physical performance.

#### 主要技术参数 Main Technical Variables:

机器筒体容量	Drum Volume	150L
生产能力	Production Capacity	60-80Kg/h
主电机功率	Power of Main Motor	18.5kw
机器外形尺寸	Overall Dimension	1500×700×1400mm
机器重量	Weight	1000kg



## F-5、6 粉碎机

### F-5、6 Plastic Grind Machine

#### 主要技术参数 Main Technical Variables:

型号	产量	电机	进料口尺寸	机重	刀数	外形尺寸
Model	Output	Motor	Size of feeder	Weight	Quantity of tool	Outline diameter (LxWxH)
F-1	60-100kg/h	4kw	250×200	0.3T	5pcs	850×600×1300
F-3	120-200kg/h	7.5kw	400×300	0.4T	5pcs	1000×750×1400
F-5	200-280kg/h	11kw	500×350	0.8T	8pcs	1500×900×1700
F-6	250-350kg/h	15kw	650×400	0.8T	10pcs	1700×1200×1800

## X625 Hydraulic Pressure Punching Machine

#### 主要技术参数 Main Technical Variables:

型号	Model	X625
电机功率	Motor power	1.1kw
工作压力	Working pressure	10T
压板冲程	Clamp travel	5-75mm
工作台与压板距离	Distance between worktable and clamp	65-150mm
机重	Weight	800kg
外形尺寸	Outline diameter(L×W×H)	1000×800×1300

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## F-1、3 塑料粉碎机

### F-1、3 Plastic Grind Machine



## X625 液压摇臂式截料机

### X625 Hydraulic Pressure Punching Machine