

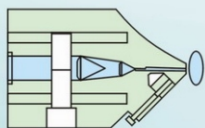
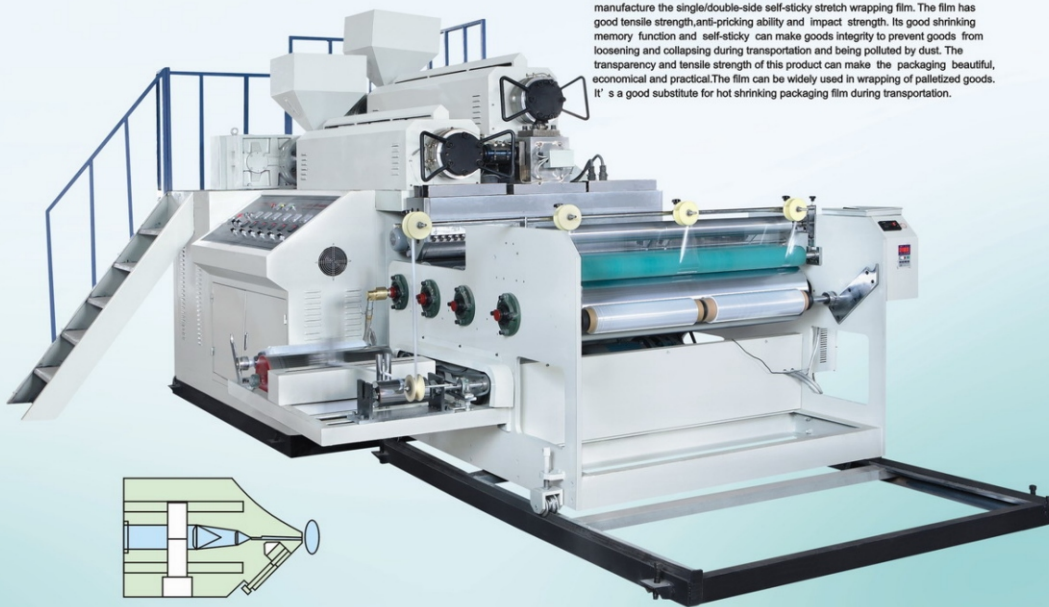
DF-1000 单、双层共挤缠绕膜机组

DF-1000 Single/Double-layer Co-extrusion Stretch Film Machine

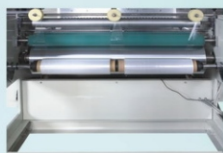
用途 Use

本机组以 LLDPE(线性低密度聚乙烯)为主要原料,采用几种不同牌号的树脂,通过挤出机挤出而生产出具有自粘性的单面粘或双面粘拉伸缠绕膜,该膜具有较高的拉伸强度、抗穿刺能力及耐冲击性,缠绕膜具有良好的回缩记忆及自粘性,能使货物紧密成一个整体,防止运输时内落倒塌及灰尘污染,并且该膜还具有优良的透明度和延伸性,能使包装物品美观大方,经济实用,可广泛用于大宗货物的集装化托盘包装,是运输中用热收缩包装膜较好的替代产品。

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single/double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packaging beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's a good substitute for hot shrinking packaging film during transportation.



High quality mould



Double rolls winder



Waste film winder

主要技术参数 Main Technical Variables:

项目/规格	Item/Model	1250mm双层共挤 Double-layer	1250mm单层 Single-layer
螺杆直径	Screw diameter (mm)	65	75
长径比	L/D ratio of screw (L/D)	30:1	30:1
模头宽度	Width of die head (mm)	1250	1250
成品宽度	Width of finished products (mm)	1000(500×2rolls)	1000(500×2rolls)
成品厚度	Thickness of finished products (mm)	0.008-0.05	0.008-0.05
膜层结构	Structure of film layers	A/B	—
最大产量	Max output (kg/h)	100	100
机械转速	Linear speed of machinery (m/min)	50-100	50-100
总功率	Total power(KW)	140	120
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)(m)	10×4×3	11×4.5×3
重量(吨)(约)	Weight (T)(About)	8	8

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice!

DF-55/65型 单、双层共挤缠绕膜机组

DF-55/65 Single/Double-layer Co-extrusion Stretch Film Making Machine



选择性配备 OPTIONAL EQUIPMENT

- 1) 自动上料机 2) 干燥料斗 3) 气胀轴 4) 废边收卷装置
1) Auto loader 2) Dryer hopper 3) Air shaft 4) Waste film device



High quality mould



Advanced electric parts



Rotary control box



Waste film winder

主要技术参数 Main Technical Variables:

型号	Model	DF-55	DF-65
螺杆直径	Diameter of Screw Stem	55mm	65mm
螺杆长径比	Major Diameter Ratio of Screw Stem(L/D)	30:1	30:1
螺杆转速	Rational Speed of Screw Stem	10-120rpm	10-120rpm
制品宽度	Folding Width of Products	200-500mm	200-500mm
产品厚度	Thickness	0.008-0.04mm	0.008-0.04mm
主电机功率	Main Motor Power	15kw	18.5kw
加热功率	Heating Power	15kw	20kw
整机重量	Machine Weight	2.2T	3T
外形尺寸	Overall Dimensions(L×W×H)	5600×1500×1800mm	6000×1500×2500mm

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